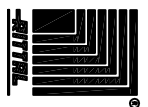


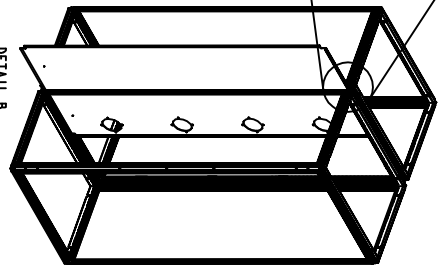
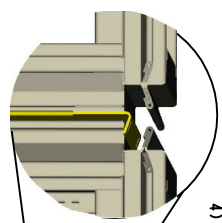
PRINT WINDOW AREA

TS SLIDE-IN PARTITION WALL INSTALLATION INSTRUCTIONS

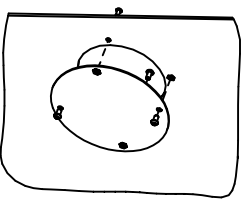


PRINT WINDOW AREA

- PARTITION WALL INSTALLATION**
- 1) INSTALL THREE BAYING BRACKETS, P/N 8800-490 (NOT INCLUDED), ON THE VERTICAL FRAME MEMBERS AT THE REAR OF THE CABINET.
 - 2) PLACE TOP FLANGE OF PARTITION WALL ON FLAT SURFACE OF THE FRAME DIRECTLY BELOW THE ANGLED LEGS. SEE DETAIL A.
 - 3) SLIDE PARTITION WALL THE FULL LENGTH BETWEEN THE FRAMES.
 - 4) INSTALL REMAINING BAYING BRACKETS ON THE VERTICAL FRAME MEMBERS AT THE FRONT OF THE CABINET TO CAPTURE PARTITION WALL.



DETAIL B



DETAIL D

- CABLE PASSAGE COVER PLATE INSTALLATION**
- 1) LINE UP THE CLEARANCE HOLES IN THE COVER PLATE WITH THE PRE-DRILLED HOLES IN THE PARTITION WALL.
 - 2) USE THE PROVIDED SCREWS TO INSTALL THE COVER PLATE OVER THE CLEARANCE HOLES IN THE PARTITION WALL. SEE DETAIL D.
 - 3) MOVE TO THE OPPOSITE SIDE OF THE PARTITION WALL.
 - 4) INSTALL THE REMAINING TWO SCREWS THROUGH THE CLEARANCE HOLES IN THE PARTITION WALL INTO THE THREADED HOLES IN THE COVER PLATE.

PRINT WINDOW AREA

PRINT WINDOW AREA

INSTRUCTION TEMPLATE LOCATED AT
M:\DRAWINGS\LABEL TEMPLATE

TOLERANCES

UNLESS OTHERWISE SPECIFIED

MATERIAL: N/A

FINISH: N/A

ISO 1101/ANSI Y14.5 REFERENCE:

0.0	±0.8
0.00	±0.50
0.000	±0.250
ANGLES	±1.0°

REMOVE ALL BURS AND SHARP EDGES
(CRITICAL DIMENSION)

03	REMOVED LENGTH FROM M5 COVER SCREW	2/22/10	KML	239803	DLP
02	ADD TOOL CALL-OUTS AND RETAINER LOC TABLE	10/21/08	KML	236367	DLP
01	REVISED INSTRUCTION SHEET TO ELIMINATE CLIPS	4/14/08	KML	235304	DLP
00	INITIAL RELEASE	10/12/07	KML	234457	KAS

UNLESS SPECIFIED OTHERWISE
- ALL DIMS ARE IN MM UNLESS NOTED OTHERWISE
- ALL DIMS ARE IN MM UNLESS NOTED OTHERWISE

REV	CHANGE	DATE	BY	ECN	CHK
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RITTAL Corp
1 Rittal Place
Springfield, Ohio 45504

DATE	NAME	PART NO.
11-04-07	KML	ARTICLE NO:
11-04-07	KAS	INSTALLATION INSTRUCTIONS
TS SLIDE-IN PARTITION WALL		
REV	DESCRIPTION	SCALE: 0.050
03	DRAWING NUMBER	FORMAT: C SHEET: 1 OF 2
	D0077499	

PRINT
WINDOW
AREA

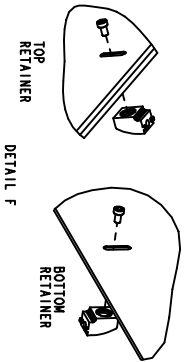
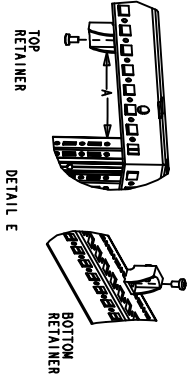
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INSTALLING PARTITION WALL FOR SHIPMENT ON ENCLOSURE
LOOKING AT THE FRONT OF THE ENCLOSURE, THE PARTITION
WALL MUST BE INSTALLED ON THE LEFT SIDE

1) USING DIMENSIONS IN TABLE 1, LOCATE RETAINER ON
DEPTH FRAME MEMBERS USING A T30 TORX BIT
RETAINER TO TOP AND BOTTOM FRAME MEMBERS USING
THE SUPPLIED M5.5 X 13 TAP SCREWS. SEE DETAIL E
2) INSTALL PARTITION WALL ON FRAME. REFER TO DETAIL A
3) USING A T30 TORX BIT, FASTEN PARTITION WALL TO RETAINER
USING SUPPLIED M6X10 CAP SCREW. SEE DETAIL F

TABLE 1

CABINET DEPTH	A
900	394.5 MM 15.5 IN
1000	444.5 MM 17.5 IN
1090	493.5 MM 19.5 IN
1200	544.5 MM 21.5 IN



GROUNDING COMPONENTS

QTY	DESCRIPTION
1	5.5 X 13 TORX PAN HD TAP SCR
1	M6 PAINT CUTTING WASHER
1	WASHER, M6, 4 FLAT
1	M6 X 16 SOC HD SCREW
1	M6 PAINT CUTTING WASHER
1	WASHER, M6, 2 FLAT
1	M6 CAPTIVE CLIP NUT
1	GROUND STRAP M6-M8
2	GROUNDING LABEL

- GROUNDING INSTRUCTIONS
- FIT THE M6 PAINT CUTTING WASHER, THE M6 RING TERMINAL
END OF THE GROUND WIRE AND THE M6 FLAT WASHER
 - USING M3 TORX BIT, INSTALL THE M6 SCREW IN ONE OF
THE 4, 5MM DIA HOLES AT THE BOTTOM OF THE PARTITION WALL.
 - INSTALL THE SUPPLIED CAGE NUT IN ONE OF THE
RECTANGULAR OPENINGS IN THE FRAME.
 - FIT THE M6 PAINT CUTTING WASHER, THE M6 RING TERMINAL
END OF THE GROUND WIRE AND THE M6 FLAT WASHER
 - USING M3 TORX BIT, INSTALL THE M6 SCREW IN THE CAGE NUT.
 - APPLY THE GROUNDING LABELS TO THE PARTITION WALL AND
FRAME NEXT TO THE CONNECTIONS.

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WINDOW
AREA

PRINT
WINDOW
AREA

PART NO:	
DRAWING NUMBER	D0077499
REV	03
SCALE:	0.050
FORMAT:	C
SHEET:	2 OF 2