

NOTES:

MATERIAL: 316, 303, OR 304 STAINLESS STEEL
POLISHED SURFACE


PROTECTION: IP69 / IP 69k, IP 66, UL TYPE 4X

SEAL TO BE MADE FROM FDA 21 CFR 177.2600
APPROVED SEALING MATERIAL (BLUE IN COLOR)

FINISHED GOOD TO BE RECEIVED COMPLETE FROM
SUPPLIER IN A SEALED BAG.

FINISHED GOOD TO CONTAIN:

QTY 1, LOCK
QTY 1, LOCK NUT
QTY 1, CAM
QTY 1, GASKET
QTY 1, SCREW

TOLERANCES		MATERIAL:		TYPE:		FINISH:		ISO 1101/ANSI Y14.5		CUSTOMER DWG:	
UNLESS OTHERWISE SPECIFIED											
0.00 0.000											
CUT EDGE TO HOLE ±.80 ±.400											
HOLE/STUD TO HOLE/STUD ±.80 ±.400											
FORM EDGE TO FORM EDGE ±1.60 ±.800											
FORM EDGE TO CUTOUT ±1.60 ±.800											
TAPPED HOLE DIA ±.10 ±.100											
THRU CUTOUTS ±.40 ±.250											
MEASUREMENTS ARE IN MM											
ALL INSIDE RADII TO BE 1.00 MM											
CRITICAL DIMENSION		00 INITIAL RELEASE		5/17/21		DLL 363813 BCJ				DATE NAME	
REMOVE ALL BURRS AND SHARP EDGES		REV		CHANGE		DATE BY				DRAWN 04/22/21 DLL	
										CHECK -	
										CUSTOMER:	
										RITTAL Corp.	
										1 Rittal Place	
										Urbana, Ohio 43078	
										HD KEYLESS	
										QTR TURN LOCK	
										DRAWING NUMBER	
										D9980111	
										REV	
										00	
										FORMAT:-	
										SHEET: 1 OF 1	