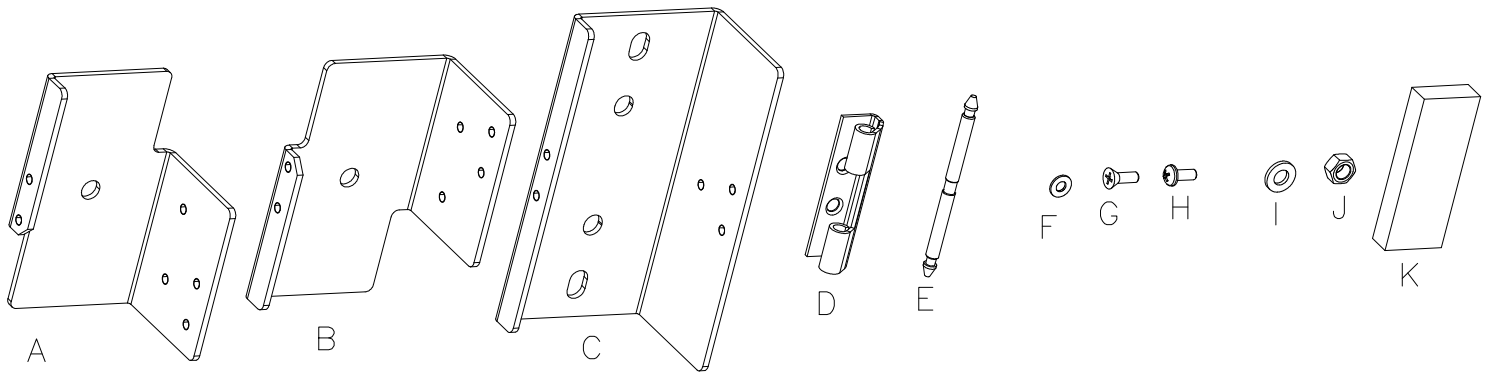


SWING PANEL INSTRUCTIONS

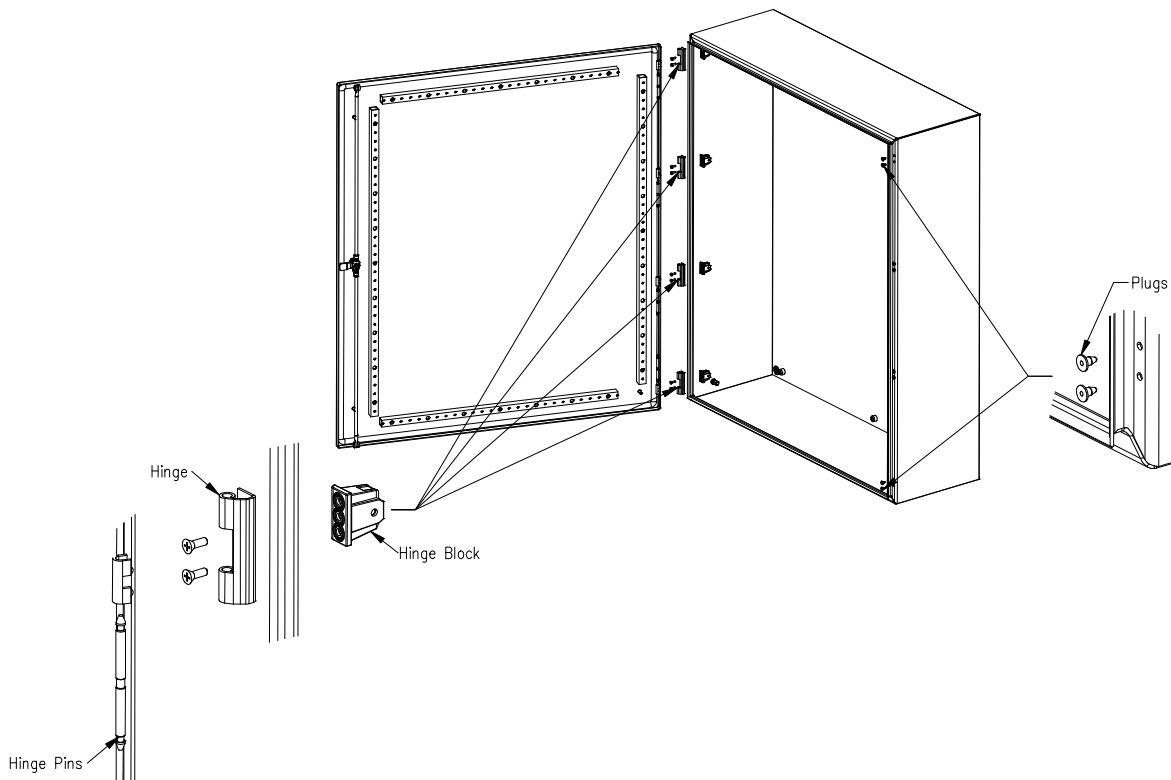
9975.021/022



- A. Top Hinge/Bottom Catch Bracket
- B. Bottom Hinge/Top Catch Bracket
- C. Middle Hinge Bracket (3/4 Hinge Kit Only)
- D. Hinge
- E. Hinge Pin
- F. Rubber Sealing Washer
- G. Hinge/Hinge Bracket M4 Conthersink Screw
- H. Catch Bracket M4 Panhead Screw
- I. Hinge/Catch Bracket Washer (For SS Only)
- J. Hinge/Catch Bracket Nut (For SS Only)
- K. Adhesive Foam

STEP 1:

- Remove Front Door, Pins and Hinges
- Discard current Screws and Plastic Hinge Block
- Remove Top and Bottom set of Plugs and discard



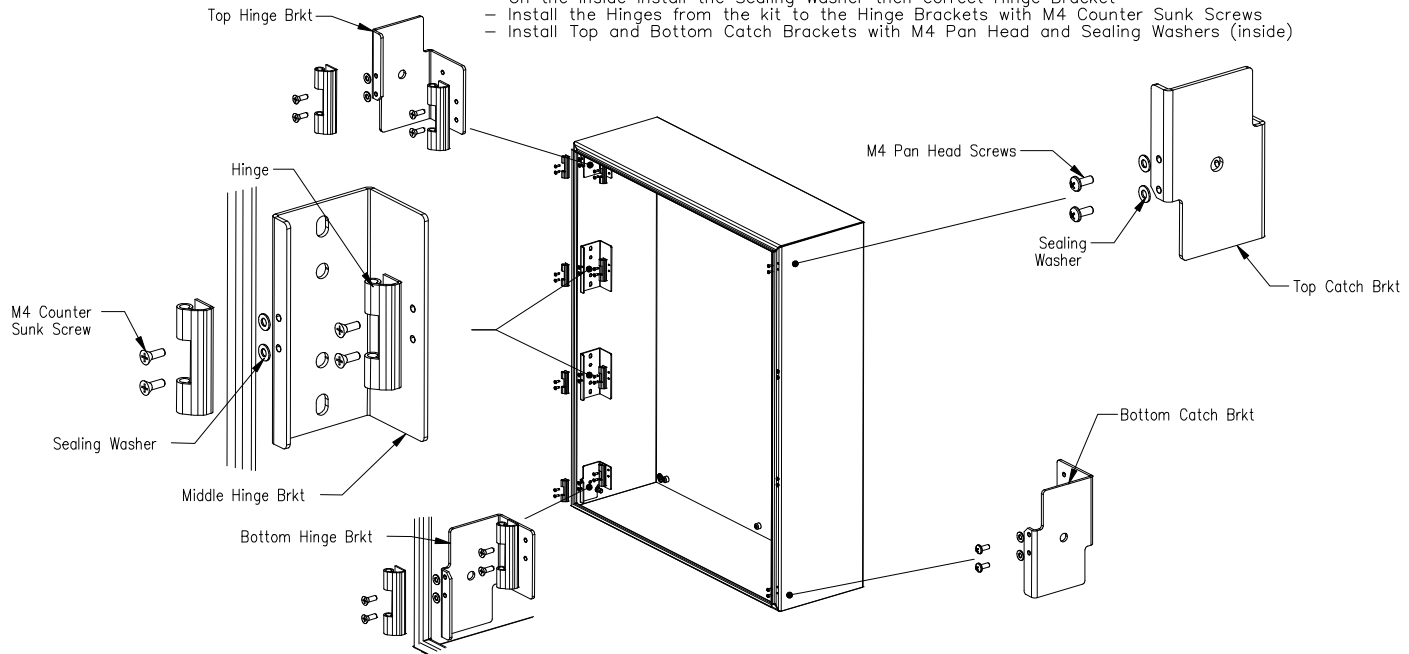
SWING PANEL INSTRUCTIONS

9975.021/022



STEP 2A (Carbon Steel Only):

- Reinstall hinge with M4 Counter Sunk Screw to the outside of the enclosure
- On the inside install the Sealing Washer then correct Hinge Bracket
- Install the Hinges from the kit to the Hinge Brackets with M4 Counter Sunk Screws
- Install Top and Bottom Catch Brackets with M4 Pan Head and Sealing Washers (inside)



STEP 2B (Stainless Steel Only):

- Install Hinge Brackets as shown with M4 Flat Washer and Nut to inner enclosure stud, note which through hole to use in brackets, below
- Install the Hinges from the Kit to the Hinge Brackets with M4 Counter Sunk Screws
- Install Top and Bottom Catch Brkt with M4 Flat Washers and Nuts

STEP 3:

- Install Swing Panel to Hinge with Hinge Pins
- Reinstall the outer door
- Install Adhesive Foam to both Catch Brackets as shown below

