

# Rittal – The System.

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## ► Blue e+ chillers with the principle



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# Rittal – The System.

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# Blue e+ chillers

The world's most efficient range of chillers.

## The principle:

- **Efficient** – Energy savings of up to 70% thanks to DC inverter technology
- **Flexible** – Worldwide use due to international approvals, multi-voltage capability, high operating limits and pre-configured option packages
- **Reliable** – Longer service life for all components and high control accuracy for optimum workpieces thanks to component-friendly cooling and integrated monitoring sensor technology
- **User-friendliness** – Intuitive operation due to touch display and intelligent interfaces

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The  principle

# Pioneering energy efficiency thanks to DC inverter technology

## Incredibly efficient

- By using DC inverter technology as standard (speed-controlled components) and an electronic expansion valve, the cooling power is adapted automatically to the load profile of the relevant application. As a result, only as much power is generated as is actually needed.
- The optional HGBP (hot gas bypass) controller has been eliminated, so the compressor no longer needs to run permanently at full power.

## Transparent efficiency comparison

- Energy Efficiency Ratio (EER) – the standard-compliant efficiency value
- Seasonal Energy Performance Ratio (SEPR) – the power-specific efficiency value for actual annual energy consumption

## Eco-friendly

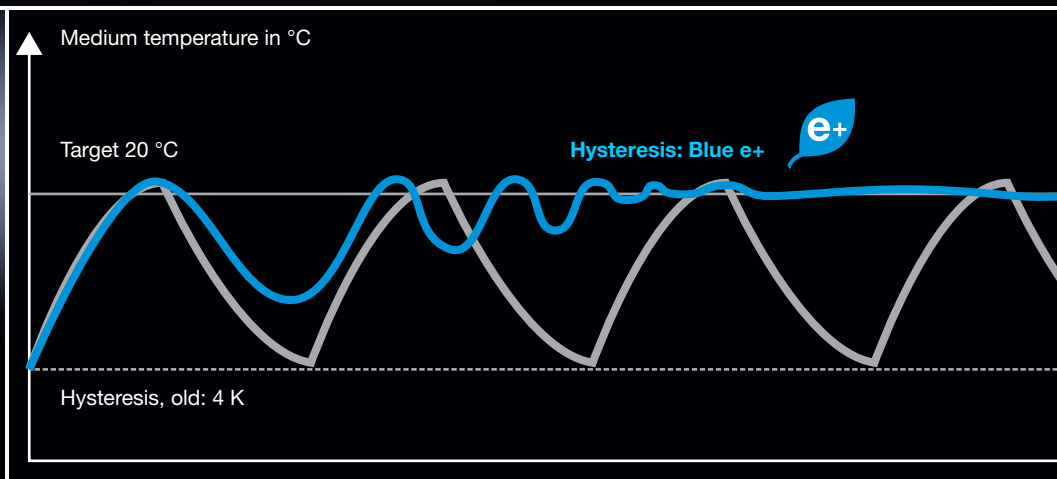
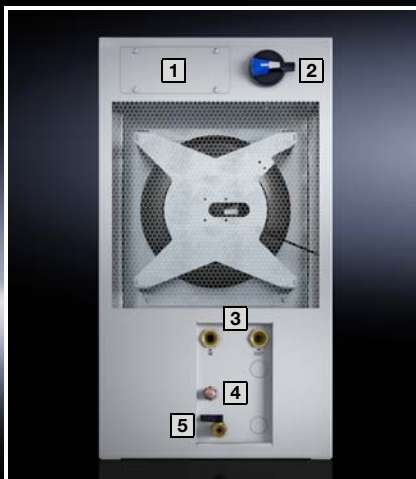
- 55% less refrigerant as a result of using micro-channel technology
- No galvanic corrosion, as the microchannel heat exchanger is 100% aluminium

## Amazingly economical

- Energy savings of up to 70%
- Longer service life due to component-friendly cooling
- High control accuracy thanks to needs-based DC inverter technology with two regulating modes
- Excellent operational reliability thanks to integrated flow sensor, overflow valve and electronic fill level monitoring

## Easy to calculate

- Calculate energy savings with the efficiency calculator
- Precise payback calculation



- 1 Electrical interfaces
- 2 Master switch
- 3 Water connections
- 4 Adjustable overflow valve
- 5 Drainage

Rittal specifies the SEPR to indicate a chiller's actual efficiency, since a precise calculation must be made in a power-specific temperature profile. The standard point for determining the EER does not make allowance for actual fluctuations in load profiles.



The **e+** principle

# Easy touch operation and intelligent interfaces

## Find out faster

- Fast unit analysis using RiDiag III software via USB port
- Remote monitoring via Ethernet

## Blue e+ app

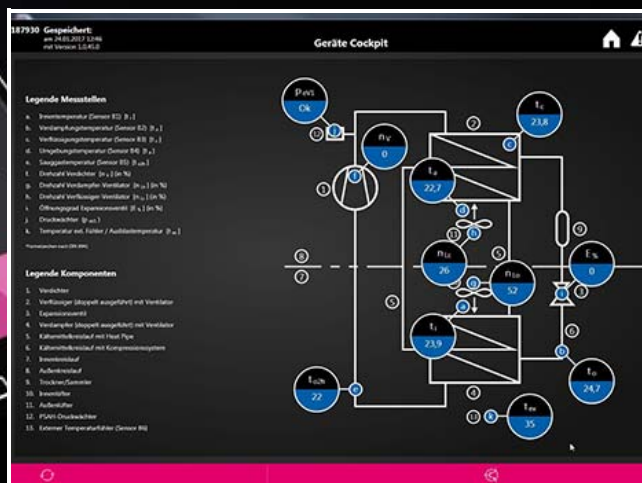
- Contactless on-site information sharing and fast, direct analysis via an NFC interface
- Send simple repair, maintenance and spare parts enquiries from a smartphone
- Save unit data directly on the unit

## Easier to operate

- Fast parameterisation, data reading and plain-text system messages via the intelligent, multilingual, industry-grade display

## Blue e+ update function

- For updating Blue e+ firmware
- Updating of language packs in 21 different languages
- Download at [www.rittal.com](http://www.rittal.com)







The **e+** principle

# Flexibility thanks to easy assembly

## Mounting and installation

- Easy mounting thanks to plug and play
- Handles for removal and mounting of side panels
- Eyebolts make transport easier
- Customised waste air routing via radial fans enables flexible installation on walls and machinery
- Identical footprint for all performance classes
- Standardised water connections and externally adjustable overflow valve (bypass valve)
- Extensive range of accessories

## Pre-configured option packages, e.g.

- Speed-controlled pump
- Integrated free cooler (hybrid operation)
- Water-cooled condenser
- And much more besides at [www.rittal.com](http://www.rittal.com)

## Maximum flexibility due to unique multi-voltage capability

- One unit for all voltages and networks, suitable for worldwide use thanks to inverter technology:
  - 380 to 415 V, 3~, 50 Hz ( $\pm 5\%$ )
  - 440 to 480 V, 3~, 60 Hz ( $\pm 5\%$ )
- International approvals and certifications:
  - cULus Listed
  - EAC
  - TÜV Nord-tested output measurement

## Design

- Compact and modular design
- Minimal footprint 0.29 m<sup>2</sup>
- Service-friendly thanks to optimum accessibility of all components
- Easy replacement of components
- High operating limits: -5 °C to +50 °C



# Chiller Blue e+



**Accessories for climate control** Cat. 35, page 454 **Chiller configurator** Cat. 35, page 475

## Benefits:

- Blue e+ chillers ensure centralised and efficient cooling of liquid media with a high level of temperature accuracy and innovative DC inverter technology
- Suitable for international use thanks to its unique multi-voltage capability (without rewiring) and high operating limits

- Maximum reliability thanks to integral overflow valve and monitoring sensors
- Intuitive operation due to touch display and intelligent interfaces
- Compact and modular layout ensures minimum footprint
- Pumps with highly efficient IE3 motors

## Temperature control:

- e+ controller (factory setting +20 °C)

## Colour:

- Textured RAL 7035

## Protection category IP to IEC 60 529:

- IP 24

## Supply includes:

- Complete unit ready for connection (plug-in terminal strip)

## Approvals:

Available on the Internet

## Performance diagrams:

Available on the Internet

## Output class 2500 – 5500 W

| Model No.   | Packs of           | 3320.200                               | 3334.300                               | 3334.400                               | Page |
|---|--------------------|--|--|--|------|
| <b>Total cooling output at T<sub>w</sub> = 18 °C/T<sub>u</sub> = 35 °C to DIN EN 14511 kW</b> |                    | <b>2.5 / 2.4</b>                       | <b>4 / 3.9</b>                         | <b>5.5 / 5.4</b>                       |      |
| Power consumption P <sub>el</sub> 50/60 Hz kW   |                    | 1.19 / 1.33                            | 1.66 / 1.91                            | 2.45 / 2.63                            |      |
| Rated operating voltage V, ~, Hz  |                    | 380 - 415, 3~, 50<br>440 - 480, 3~, 60 | 380 - 415, 3~, 50<br>440 - 480, 3~, 60 | 380 - 415, 3~, 50<br>440 - 480, 3~, 60 |      |
| Width mm  |                    | 450                                    | 450                                    | 450                                    |      |
| Height mm   |                    | 820                                    | 820                                    | 1000                                   |      |
| Depth mm  |                    | 710                                    | 710                                    | 710                                    |      |
| Rated current max. A  |                    | 2.17 / 1.95                            | 3.95 / 3.47                            | 3.97 / 3.47                            |      |
| Pre-fuse A  |                    | 15                                     | 15                                     | 15                                     |      |
| Operating temperature range   |                    | -5 °C...+50 °C                         | -5 °C...+50 °C                         | -5 °C...+50 °C                         |      |
| CO <sub>2</sub> equivalent (CO <sub>2</sub> e) t  |                    | 0.66                                   | 1.09                                   | 1.33                                   |      |
| Global Warming Potential (GWP)  |                    | 1430                                   | 1430                                   | 1430                                   |      |
| Refrigerant g   |                    | R134a, 460                             | R134a, 760                             | R134a, 930                             |      |
| Water connection  | ¾" internal thread | ■                                      | ■                                      | ■                                      |      |
| Pump pressure bar   |                    | 2.5 / 3.6                              | 3.3 / 4.9                              | 3.3 / 4.9                              |      |
| Volumetric flow (cooling medium) l/min  |                    | 7                                      | 15                                     | 15                                     |      |
| Temperature hysteresis  |                    | ± 0.5 K                                | ± 0.5 K                                | ± 0.5 K                                |      |
| Temperature of liquid   |                    | +5 °C...+35 °C                         | +5 °C...+35 °C                         | +5 °C...+35 °C                         |      |
| Design  |                    | hermetically open                      | hermetically open                      | hermetically open                      |      |
| Tank  |                    | PE plastic                             | PE plastic                             | PE plastic                             |      |
| Tank capacity l   |                    | 12                                     | 12                                     | 12                                     |      |
| Weight as delivered kg  |                    | 84.0                                   | 90.0                                   | 96.0                                   |      |

## Accessories

| Accessories  | Packs of | 3320.200 | 3334.300 | 3334.400 | Page         |
|--|----------|----------|----------|----------|--------------|
| Filter mat for cooling units, air/air heat exchangers and chillers | 3 pc(s). | 3285.920 | 3285.920 | 3285.900 | Cat. 35, 454 |
| Filter mat for Blue e+ chillers (inverter housings)                | 3 pc(s). | 3285.940 | 3285.940 | 3285.940 |              |
| Metal filters  | 1 pc(s). | 3285.930 | 3285.930 | 3285.910 | Cat. 35, 455 |
| Temperature sensor   | 1 pc(s). | 3124.400 | 3124.400 | 3124.400 | Cat. 35, 470 |
| IoT interface  | 1 pc(s). | 3124.300 | 3124.300 | 3124.300 | 11           |
| Cooling medium (ready-mixed)                                       |          | see page | see page | see page | Cat. 35, 465 |
| Cross member   | 2 pc(s). | 8601.680 | 8601.680 | 8601.680 | 12           |
| Levelling feet   |          | see page | see page | see page | 12           |
| Twin castors   | 1 pc(s). | 6148.000 | 6148.000 | 6148.000 | 12           |

### IoT interface

The IoT interface is used to link Rittal components such as Blue e+ cooling units, Blue e+ chillers, smart monitoring systems etc. to the customer's own monitoring and/or energy management systems. Data may be integrated both horizontally and vertically into data collectors and processors, to allow the long-term logging and evaluation of device data, statuses and system messages.

#### Benefits:

- The IoT interface is middleware, whose interfaces allow a variety of devices and systems to communicate with one another. The data can then be forwarded into superordinate systems.
- Central element for the intelligent networking of Rittal components
- Up to 5 IoT interfaces may be connected in series
- Simple connection of up to two Blue e+ cooling units or chillers
- Compatible with up to 32 CMC III sensors and the Smart monitoring system

#### Material:

- Plastic to UL 94-V0

#### Colour:

- RAL 7016 Anthracite grey

#### Protection category IP to IEC 60 529:

- IP 20

#### Supply includes:

- USB cable (USB-A connector on micro-USB-B connector)
- Angle bracket for Blue e+ cooling unit

#### Note:

- The IoT interface is only supported by Blue e+ cooling units from firmware version 1.11.0 or above. If applicable, update the firmware using the RiDiag III software (3159.300).



#### Assembly

- The IoT interface can be secured on a 35 x 7.5 top hat rail to DIN EN 60715 using a spring-loaded metal clip, or to the rear of a Blue e+ cooling unit using the angle bracket.



|                               |   |
|-------------------------------|---|
| W x H x D mm                  | 18 x 117 x 120  |
| For                           | Blue e+ cooling units<br>Blue e+ chillers<br>Smart Monitoring System<br>CMC III sensors   |
| Operating temperature range   | +0 °C...+70 °C  |
| Protocols                     | OPC-UA<br>SNMPv1<br>SNMPv2c<br>SNMPv3<br>Modbus/TCP<br>TCP/IPv4<br>TCP/IPv6<br>Radius<br>Telnet<br>SSH<br>FTP<br>SFTP<br>HTTP<br>HTTPS<br>NTP<br>DHCP<br>DNS<br>SMTP<br>Syslog<br>LDAP  |
| Interfaces                    | 1 x Micro USB type B (device) for USB 2.0<br>1 x Micro-SD memory card slot for SD 2.0<br>1 x USB 2.0 high-speed functions (EHCI)<br>1 x acknowledgement button<br>1 x push-in spring connection terminal for NTC sensor<br>2 x RJ45 jack for RS 485 interface<br>(climate control unit interface) |
| Network interface             | Ethernet IPv4/IPv6<br>Ethernet to IEEE 802.3 via 10BASE-T, 100BASE-T<br>and 1000BASE-T  |
| Type of electrical connection | Push-in spring connection terminal (24 V DC)  |
| Packs of                      | 1 pc(s).  |
| <b>Model No.</b>              | <b>3124.300</b>   |

# Chiller Blue e+

## Accessories



### Levelling feet

for VX, TS, TS IT, SE, PC, IW, Blue e+ chillers

#### Benefits:

- To compensate for height differences with floor irregularities

#### Material:

- Sheet steel



#### Assembly

- A base/plinth adaptor is required for mounting on the VX base/plinth

| Design  | Max. load capacity (static) per component N | Thread   | Adjustment range mm | Packs of | Model No.       |
|---|---|----------|---------------------|----------|-----------------|
| without hex socket  | 3000  | M12 x 40 | 18 - 43             | 4 pc(s). | <b>4612.000</b> |
| with hex socket for adjustment from the inside of the enclosure | 300   | M12 x 60 | 18 - 63             | 4 pc(s). | <b>7493.100</b> |

### Twin castors

For mobile use, for mounting directly on the enclosure.

#### Thread:

- M12 x 20

#### Supply includes:

- 4 twin castors, 2 x with, 2 x without locks
- Assembly parts



#### Assembly

- A base/plinth adaptor is required for mounting on the TS base/plinth.

| Colour                          | To fit enclosure type  | Max. load capacity (static) per component N | Ground clearance mm | Packs of | Model No.       |
|---------------------------------|--|---|---------------------|----------|-----------------|
| Black with grey running surface | VX<br>TS<br>SE<br>PC<br>TP pedestals<br>IW<br>Data Rack<br>Chiller | 750   | 85                  | 1 pc(s). | <b>6148.000</b> |
| Black                           | VX<br>TS<br>SE<br>PC<br>TP pedestals<br>IW<br>Data Rack<br>Chiller | 1200  | 125                 | 1 pc(s). | <b>7495.000</b> |

### Cross member

for VX, TS, SE, CM, TP, PC, IW, Blue e+ chillers

To increase stability, the cross member is positioned 138 mm from the base frame of the enclosure at the front and rear. For deeper enclosures, the rear part may be extended and screw-fastened again.

#### Benefits:

- To increase stability
- Adjustable to the enclosure depth

#### Installation options:

- For screw-fastening to the floor and enclosure with mounting hole at the sides, front and rear
- The castors and levelling feet may be secured to the welded nuts M12.
- For Blue e+ chillers, the cross member can be used as base/plinth component

#### Material:

- Sheet steel

#### Surface finish:

- Spray-finished

#### Colour:

- RAL 7015

#### Supply includes:

- 1 cross member, left
- 1 cross member, right

#### Note:

- Ensure sufficient stability to prevent the enclosure from tipping over!

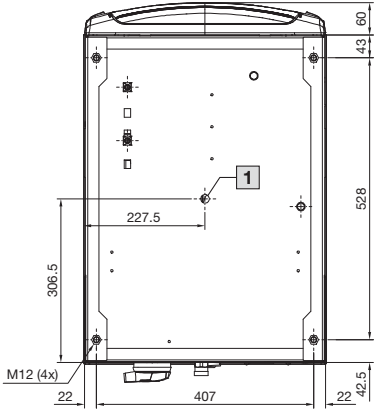
| Height mm | For enclosure depth mm | Packs of | Model No.       |
|-----------|------------------------|----------|-----------------|
| 70        | 600<br>800             | 2 pc(s). | <b>8601.680</b> |



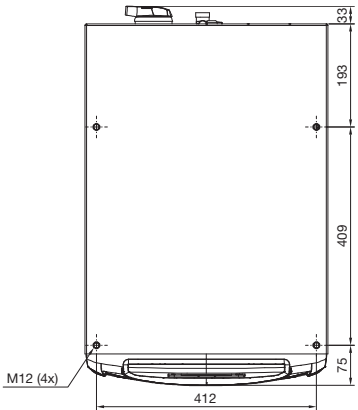
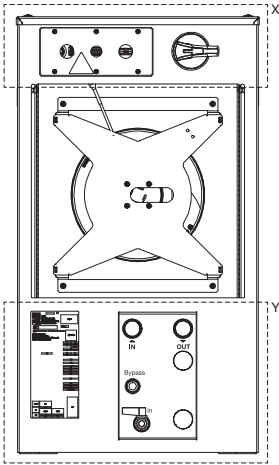
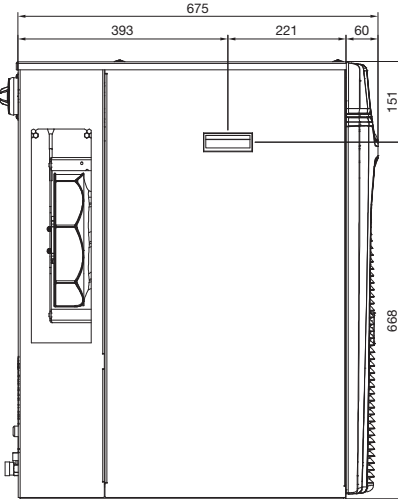
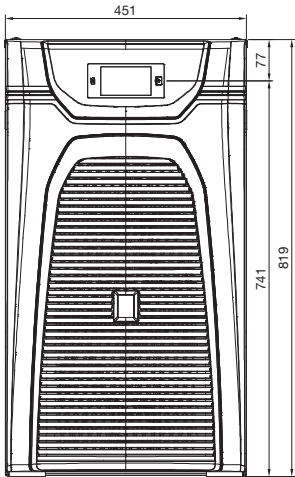
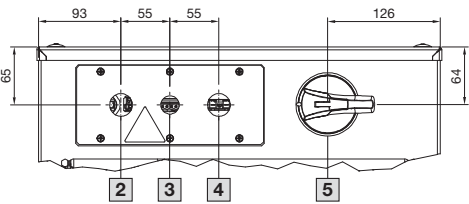
#### Accessories:

- Twin castors, see page 12
- Levelling feet, see page 12

### Blue e+ chiller SK 3320.200

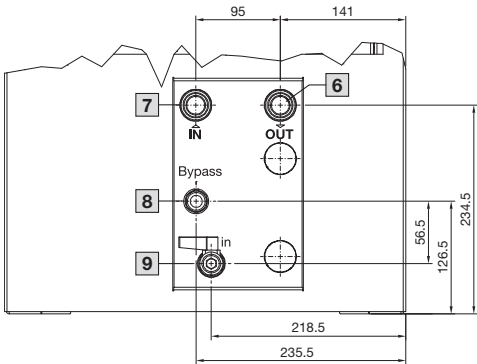


Detail X



- 1 Bottom drain
- 2 IoT interface (M25)
- 3 Signal connector (M20)
- 4 Connector (M25)
- 5 Master switch
- 6 Water outlet
- 7 Water inlet
- 8 Bypass setting
- 9 Tank drain

Detail Y

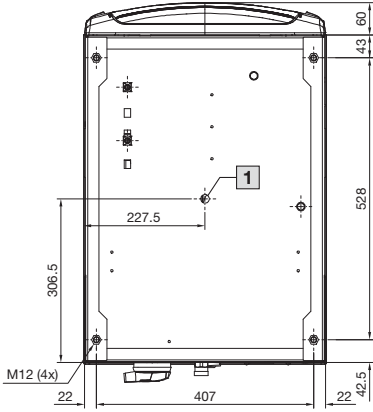


# Chiller Blue e+

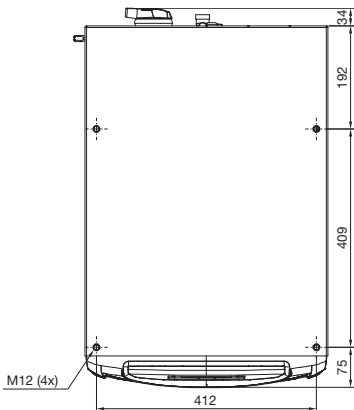
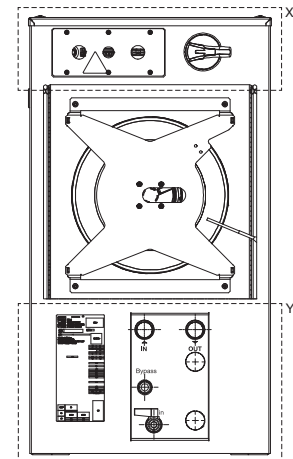
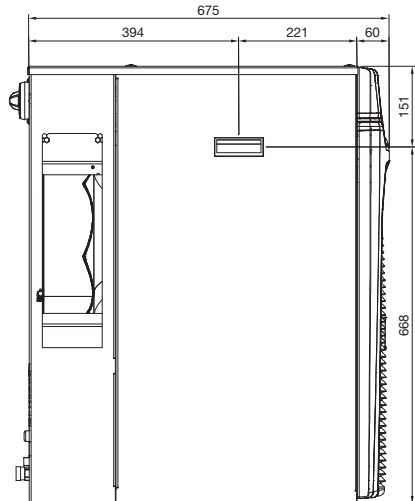
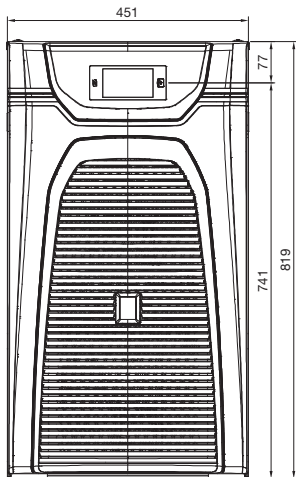
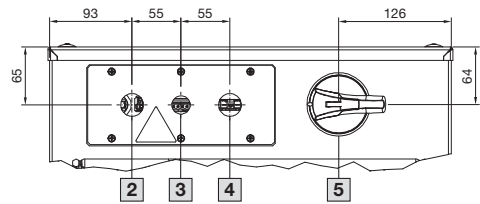
## Technical details

### Blue e+ chiller

SK 3334.300

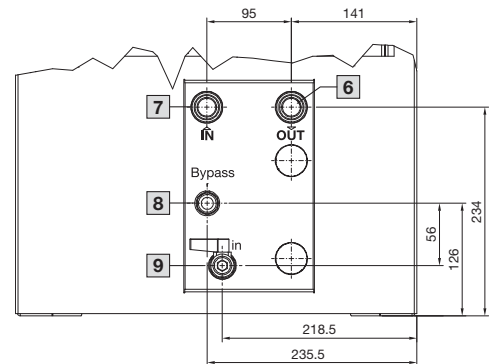


Detail X

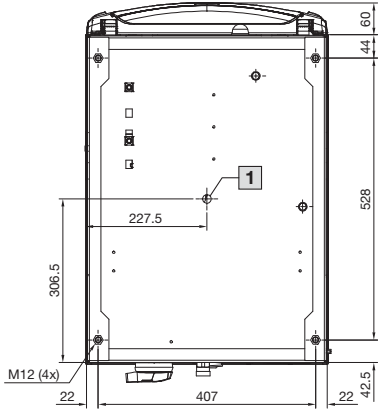


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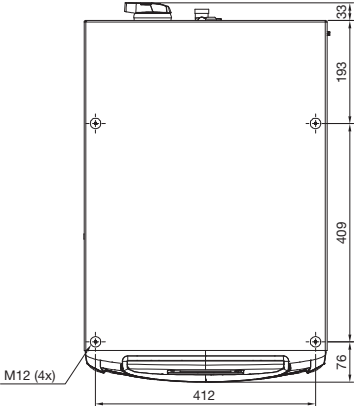
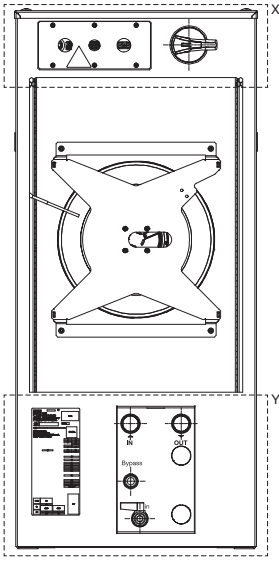
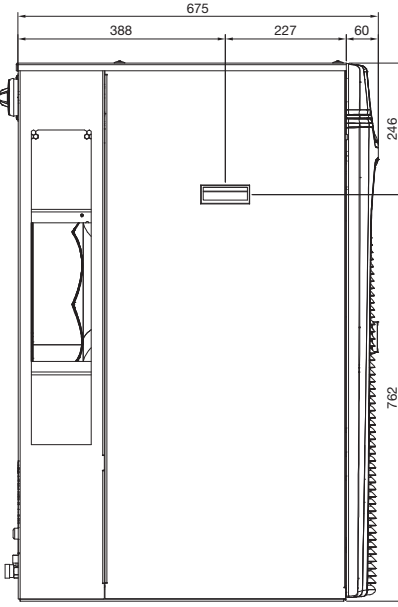
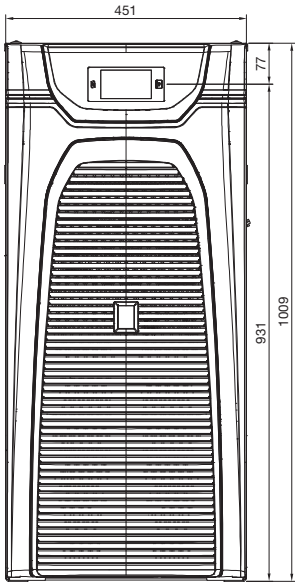
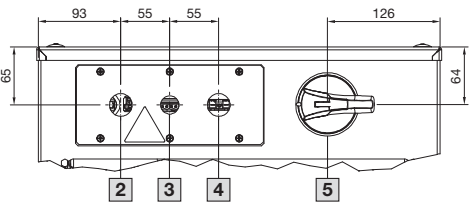
Detail Y



### Blue e+ chiller SK 3334.400

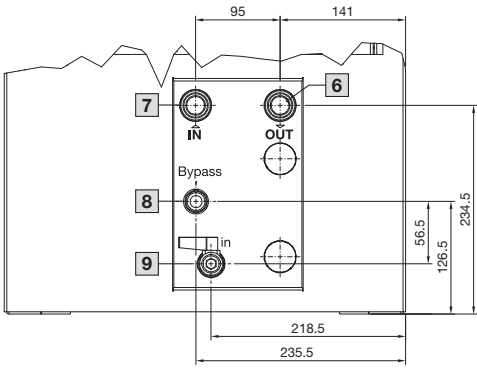


Detail X



- 1 Bottom drain
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You can find the contact details of all Rittal companies throughout the world here.



[www.rittal.com/contact](http://www.rittal.com/contact)

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