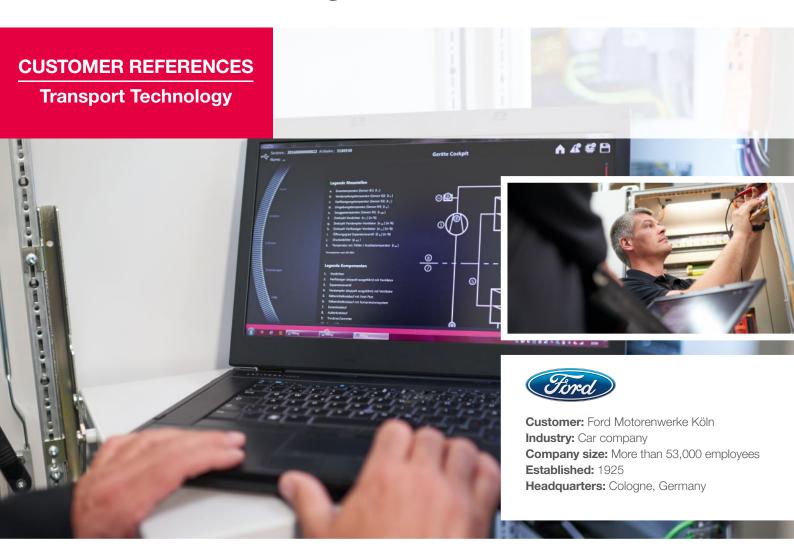
## Rittal – The System.

Faster - better - everywhere.

# Service check of cooling units reveals savings potentials



Cologne's Ford engine plant shut down a number of times in one year due to defective cooling units. As a result, Ford immediately accepted Rittal's offer to carry out a manufacturer-independent inventory of all the cooling units and to identify potential energy savings. The analysis by Rittal's service specialists showed the urgent need to repair and replace eleven percent of the cooling units installed. In addition, Rittal drew up a comprehensive energy efficiency calculation, which resulted in savings of more than half a million euros within 10 years, with a payback period of just 2.4 years for the investment in the new cooling units.



ENCLOSURES

POWER DISTRIBUTION CLIMATE CONTROL

IT INFRASTRUCTURE SOFTWARE & SERVICES

FRIEDHELM LOH GROUP



"Rittal's inspection revealed significant savings potentials or our plant."

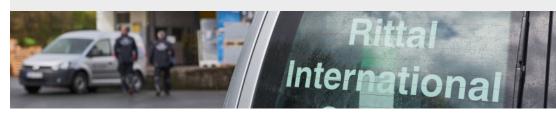
### THE PROJECT

#### **The Challenge**

- Reduction of energy consumption
- High availability of cooling devices secures production processes

#### **The Solution**

- Service & efficiency check of old and partly defective cooling units
- Exchange of 150 cooling units with Rittal Blue e and Blue e+
- Up to 88,9 % lower energy consumption, energy savings of 276.3 tons of CO<sub>2</sub>



Helmar Bencker, Plant Engineering & Environment Manager at Ford in Cologne

## Over 220 cooling units from different manufacturers put to the test

The Rittal technicians checked the maintenance status of more than 220 cooling units at the Cologne Ford factory, relating to both Rittal climate control units, as well as thirdparty equipment. They checked the cooling unit components for dirt accumulation, damage and bearing noise. Then they drew up a maintenance checklist and made a number of improvement suggestions. Analysis showed that of the 220 enclosure cooling units installed, 25 were defective and needed to be repaired or replaced. The majority of these systems were competitor products with an average age of just five years.

## Impressed by practical tests with Rittal Blue e+ cooling units

Parallel to the service check, the Rittal team set up a practice-oriented test facility at the engine plant. From July 2016 onwards, the 2.6-kilowatt Rittal Blue e+ cooling unit was compared with a 2.5-kilowatt cooling unit from a competitor. Initial findings show that the Blue e+ unit offers energy savings of 88.9% compared to the third-party system.

## Manufacturing plant's maintenance manager impressed by results

Based on the data collected, Rittal compiled a comprehensive efficiency calculation for the Ford plant in Cologne. Replacing 150 cooling units by Rittal "Blue e" and "Blue e+" systems would make it possible to achieve savings of more than  $\in$  552,000 and 276.3 tons of CO<sub>2</sub> over a useful life of ten years. Deducting the investment sum would result in a brief payback period of just 2.42 years, clearly less than the 3.5 years required.

Its efficient products and consulting service have helped Rittal to get closer to being included in the technical delivery specification again with its cooling units. This represents a major endorsement for the Rittal service team and their new consulting services.

RITTAL GmbH & Co. KG Postfach 1662 · D-35726 Herborn Phone + 49(0)2772 505-0 · Fax + 49(0)2772 505-2319 info@rittal.de · www.rittal.de

POWER DISTRIBUTION CLIMATE CONTROL

IT INFRASTRUCTURE > SOFTWARE & SERVICES



FRIEDHELM LOH GROUP

ENCLOSURES