Rittal - The System.

Faster – better – everywhere.





AS 4050.101 Milling center Perforex BC 1001 HS

State: 2024-05-01 (Source: rittal.com/ca-en)



AS 4050.101 - Milling center Perforex BC 1001 HS

A cost-effective entry into automated component modification. Fast, simple machining of nearly all compact and large enclosures. Optionally upgradable with enclosure machining.

Features

| Model No. | AS 4050.101 |
|---------------------|--|
| Version | Flat part machining Patented plate with integral extraction of the milling swarf (such as chips, turnings, filings, or shavings). High-performance spindle including minimal quantity lubrication Automatic tool check DIN tools Pneumatic clamping device |
| Product description | The Perforex BC 1001 HS is suitable for the machining of virtually all enclosures. This drilling/milling center is the most compact and cost-efficient machine in the Perforex BC series. |
| Benefits | Fast return on investment (ROI) and significantly enhanced competitiveness Short throughput times with consistently high product quality Fast, precise and reliable Intuitive workshop programming, suitable for remote maintenance Network-capable software with central database Programmed workshop orders are available immediately and are reusable |
| Supply includes | The Perforex BC is configured for specific projects |
| Workable material | Aluminum Steel Stainless steel Plastic Copper |
| Machine options | Enclosure machining 4050.010 |
| Machine controller | Workshop programming 4-axis CNC controller Rittal Optipanel with 24" monitor |

© Rittal 2024

2

Features

| Security | Protective grille with optical protection device Rear safety guard if selecting housing work option for the machine |
|-------------------------------|--|
| Interfaces | Link to various CAD systems |
| | Transfer of DXF formats |
| | EPLAN Pro Panel |
| | Rittal Configuration System |
| Note | Standard toolset equipped with the machine |
| | We reserve the right to make technical modifications |
| Support area | Width: 3,980 mm |
| | Height: 2,200 mm |
| | Depth: 3,400 mm |
| Compressed air connection | 6 bar |
| Number of workstations | 18 |
| Tool holder (Pick-up-System) | Yes |
| Control voltage (DC) | 24 V |
| Rated current max. | 32 A |
| Rated operating voltage | 400 V, 3~, 50 Hz |
| Dimensions of clampable cubic | Width: 1,200 mm |
| parts | Height: 1,400 mm |
| | Depth: 1,400 mm |
| Maximum machinable area for | Width: 750 mm |
| cubic parts | Height: 1,400 mm |
| Dimensions clamped panels | Width: 2,500 mm |
| | Height: 1,500 mm |
| Maximum machinable area for | Width: 2,260 mm |
| enclosure panels | Height: 1,500 mm |
| Support area | Width: 3,980 mm |
| | Height: 2,200 mm |
| | Depth: 3,400 mm |
| Packaging unit | 1 pc(s). |
| Weight/packaging unit | 1,600 kg |
| Customs tariff number | 84571090 |

© Rittal 2024

3

Features

| EAN | 4028177804524 |
|------------|---------------|
| ETIM 7.0 | EC000000 |
| ECLASS 8.0 | 36600890 |

© Rittal 2024