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AS 4050.330

Laser center Perforex LC 3030

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ENCLOSURES

POWER DISTRIBUTION

CLIMATE CONTROL

IT INFRASTRUCTURE

SOFTWARE & SERVICES

FRIEDHELM LOH GROUP



AS 4050.330 - Laser center Perforex LC 3030

Perforex laser centers are specifically developed for the automated mechanical modification of standard enclosures. The Perforex LC specialises in 3D laser machining of cubes and contactless, low-vibration machining. Machining of mounting plates including tapped holes



Features

Model No.	AS 4050.330
Product description	Perforex laser centers are specifically developed for the automated mechanical modification of standard enclosures. The Perforex LC specializes in the 3D laser machining of cubes in a contact-free and low-vibration manner. Machining of mounting plates including threaded holes is possible.
Benefits	<ul style="list-style-type: none">3D cube machining without repositioning the workpieceNo tarnishing or discolouration of the cut edges when machining stainless steelSpray-finished metal parts, even those with delicate contours, can be cut without damaging the paint or causing discolourationProduct spectrum from compact to large enclosuresContactless and low-vibration machining without tool wearNo clamping of workpieces requiredWith stainless steel, work is completed 20 times faster than in the usual milling processErgonomic working due to extendible contact surface for enclosure and panel machiningSimultaneous machining of 5 surfaces
Technical specifications	<ul style="list-style-type: none">Laser pointer (auxiliary laser) beam power, laser class 1Very narrow cutting width of just 0.3 mm (approx.)Class 4 laser

Features

Supply includes	Laser center Compressor Machine housing Filter system Control unit
Workable material	Stainless steel Carbon steel Aluminum
Machine controller	Workshop programming
Security	Safety housing for compliance with laser class 1. May be operated by properly trained personnel, no laser specialist required. Security door
Interfaces	Eplan Pro Panel Transfer of DXF formats Rittal Configuration System
Note	Roof mounting (4050.317) of the machine housing is mandatory if the machine is visible from above. An on-site inspection by a Rittal specialist is required for selection and determination of the laser version. We reserve the right to make technical modifications
Support area	Width: 3,900 mm Height: 3,800 mm Depth: 10,500 mm
Radiant power max.	300 W (CW) or 3000 W (pulse)
Pulse energy (max.)	30 J
Max. pulse duration	50 µs at 300 W output
Wavelength	1,070 nm
Max. material thickness that can be machined for sheet steel	3 mm
Max. material thickness that can be machined for stainless steel	3 mm
Max. machinable material thickness, aluminum	3 mm
Control voltage (DC)	24 V

Features

Rated power	3 kW
Rated operating voltage	400 V, 3~, 50 Hz
Max. machinable area of cubes	Width: 1,200 mm Height: 800 mm Depth: 2,250 mm
Packaging unit	1 pc(s).
Net weight	4500
Gross weight	4500
Customs tariff number	84561190
EAN	4028177811737
ECLASS 8.0	36620404