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# AS 4051.205 Fully automated wire cabling machine Wire Terminal WT C5

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ENCLOSURES

# AS 4051.205 - Fully automated wire cabling machine Wire Terminal WT C5

The fully automated wire cabling machine Wire Terminal WT C5 can produce up to 36 different wires fully automatically without manual intervention. The wire end treatment in the cross-section range from 0.5 mm<sup>2</sup> to 2.5 mm<sup>2</sup> is fully automated without any changeover. This includes the processes of cutting to length, stripping, crimping as well as project-related labeling of the wires.



Model No.	AS 4051.205
Version	For automatic processing of wire lists for wire assembly The suitable wire storage unit must be selected, depending on the number of wires
Product description	The fully automated wire cabling machine Wire Terminal WT C5 can produce up to 36 different wires fully automatically without manual intervention. The wire end treatment in the cross-section range from 0.5 mm <sup>2</sup> to 2.5 mm <sup>2</sup> is fully automated without any changeover. This includes the processes of cutting to length, stripping, crimping as well as project-related labeling of the wires.

Benefits	Complete networking provided by the E-CAD tool until the manufacturing process Continuous top quality
	Depreciation period of 2.5 years, starting at 300 cabinets per year
	Using the Smart Wiring tool, the cabled wires from the classification
	system can be passed on by the Eplan to the next step in the control cabinet wiring process
	Comprehensive process optimization
	Efficient job management possible via RiPanel Processing Center Easy and quick replacement of consumables
	Automated labeling of the wires in black, white or light blue
	Use of a new technology crimper for different wire end ferrule
	lengths 8 - 18 mm, including infinitely variable partial and full stripping
	Safe wire feeding via innovative wire guide system including quick- closing mechanism
	Wire output optionally available as drop, optional rail system or optional chain bundle
	The wire cabling process will operate 10 times faster
	Easy operation thanks to large 24" touch display
	Enables flexible and rapid response to project change
	Error minimization in downstream processes

Technical specifications	Stripping range: partial stripping 6 - 20 mm (0.24 - 0.79 in.) infinitely variable as well as full stripping 2 - 20 mm (0.08 - 0.79 in.), infinitely variable
	Crimping range 0.5 mm <sup>2</sup> : Crimping lengths 8 mm (0.31 in.) and 10 mm (0.39 in.)
	Crimping range 0.75 mm <sup>2</sup> : Crimping lengths 8 mm (0.31 in.), 10 mm (0.39 in.) and 12 mm (0.47 in.)
	Crimping range 1 mm <sup>2</sup> : Crimping lengths 8 mm (0.31 in.), 10 mm (0.39 in.) and 12 mm (0.47 in.)
	Crimping range 1.5 mm <sup>2</sup> : Crimping lengths 8 mm (0.31 in.), 10 mm (0.39 in.), 12 mm (0.47 in.) and 18 mm (0.71 in.)
	Crimping range 2.5 mm <sup>2</sup> : Crimping lengths 10 mm (0.39 in.), 12 mm (0.47 in.) and 18 mm (0.71 in.)
	The wire retraction takes place via separate wire retraction blocks 12 wire types can be captured per feed block
	The Wire Terminal can accommodate a total of three wire feed blocks for a maximum of 36 wires
	5 wire end ferrule feeds via feeder pots Wire lengths from 150 mm to 10 m can be processed with the Wire Terminal WT C
Supply includes	Machine base and housing Control unit Mounting for wire marking unit Label printer for labeling of the wire rail magazine 1 x vibrofeeder pot WT 16 for 0.5 mm <sup>2</sup> 2 x vibrofeeder pot WT 20 for 0.75/1.0 mm <sup>2</sup> 2 x vibrofeeder pot WT 29 for 1.5/2.5 mm <sup>2</sup>
Workable material	Wire end ferrules with plastic collar
Note	<ul> <li>For your individual machine specifications, please consult your Rittal advisor.</li> <li>German and English are included as standard with the Wire Terminal</li> <li>The oscillating conveyor pots and the separation of the ferrules are designed for the tolerance dimensions of the Rittal wire end ferrules according to DIN 46228-4:2019-02. If the wire end ferrules to be processed deviate from the tolerance dimensions defined therein, it may be necessary, on the one hand, to design/test new vibrofeeder pots and, on the other hand, to adjust the separation of the wire end ferrules.</li> <li>We reserve the right to make technical modifications</li> </ul>

Machine options	Printer option light blue 4051.013
	Printer option, black 4051.029
	Printer option, white 4051.030
	Wire storage unit WT Tube 12 (4051.218)
	WT wire storage XL, central unit 4051.037
	WT wire storage XL, additional module 4051.038
	Wire rail system WT 15 (4051.214)
	Wire feed block WT 12 (4051.213)
	Chain bundle module WT (4051.215)
Interfaces	EPLAN Pro Panel
	EPLAN Smart Wiring
Security	The internal areas of the machine are fully enclosed. The machine
	area has 4-sided access that is monitored via the contactless safety
	end-switch for the double-leaf doors.
Dimensions	Width: 1,960 mm
	Height: 2,255 mm
	Depth: 2,255 mm
Compressed air supply min.	5 bar
Compressed air supply max.	7 bar
Rated operating voltage	230 V, 1~, 50 Hz/60 Hz
Control voltage (DC)	24 V
Power consumption (approx.)	1 kW
Wires per hour approx.	285
Weight per unloaded wire storage unit	130 kg
Support area including 3 wire	Width: 3,660 mm
magazine	Height: 2,250 mm
	Depth: 5,159 mm
Packaging unit	1 pc(s).
Net weight	1390
Gross weight	1740
Customs tariff number	84571090

EAN	4028177981225
ETIM 8	EC00000
ECLASS 8.0	18129090