

# Rittal – The System.

Faster – better – everywhere.



## SK 3336.415 Chillers Blue e

State: 01/06/2026 (Source: [rittal.com/com-en](http://rittal.com/com-en))

ENCLOSURES

POWER DISTRIBUTION

CLIMATE CONTROL

IT INFRASTRUCTURE

SOFTWARE & SERVICES

FRIEDHELM LOH GROUP



# SK 3336.415 - Chillers Blue e 8 - 48 kW

The Blue e chiller in the floor standing enclosure provides centralised, efficient cooling of the cooling water. The microchannel technology reduces the volume of refrigerant required. Intuitive operation via touch display and intelligent communications interfaces ensure user-friendly operation and analysis. Integral safety functions, included as standard, ensure maximum safety. Delivery times are also shortened, thanks to pre-defined option packages.

## Features

Model No.	SK 3336.415
Design	Robust industrial standard Floating contact for collective fault signal
Benefits	Reduced volume of refrigerant, thanks to microchannel technology Touch display for simplified user guidance Remote monitoring pre-integrated into the base unit Integral safety functions Pre-configured options
Colour	Enclosure: RAL 7035 Base/plinth: RAL 7016
Supply includes	Chiller wired ready for connection Multilingual documentation including functional diagram and wiring plans
Protection category to IEC 60 529	IP 44 (electrics)
Total cooling output to DIN EN 14511 Tw18 / Tu35	Cooling output Tw18 Tu35/50 Hz: 14 kW Cooling output Tw18 Tu35/60 Hz: 14.4 kW
Air throughput (unimpeded air flow)	At 50 Hz: 6,000 m <sup>3</sup> /h At 60 Hz: 7,200 m <sup>3</sup> /h
Rated operating voltage	400 V, 3~, 50 Hz 460 V, 3~, 60 Hz
Dimensions	Width: 660 mm Height: 1,265 mm Depth: 1,315 mm
Control voltage 24 V DC	Yes

# Features

Precision controller	Yes
Performance-enhanced pump	Yes
Noise level	68.3 dB(A)
Operating temperature range	10 °C...43 °C
Operating temperature range of cooling medium	10 °C: 25 °C
Temperature hysteresis	± 0.25 K
Refrigerant/cooling medium	Refrigerant: R-513A Quantity: 1.6 kg Global Warming Potential (GWP): 631 CO2 equivalent (CO2e): 1.01 t
Pump pressure	At 50 Hz: 4 bar At 60 Hz: 4 bar
Volumetric flow (cooling medium)	At 50 Hz: 40 l/min At 60 Hz: 42 l/min
Power consumption Pel	At 50 Hz: 7.05 kW At 60 Hz: 9.2 kW
Rated current max.	At 50 Hz: 13.5 A At 60 Hz: 14.1 A
Water connections	R 1" internal thread
Number of cooling circuits	1
Tank	Material: PE plastic Volume: 49 l
Operating weight	312 kg
Packs of	1 pc(s).
Net weight	245.5 kg
Gross weight	270 kg
Customs tariff number	84186900
ETIM 9	EC002516
ETIM 8	EC002516

# Features

---

ECLASS 8.0	27180713
Product description	SK Blue e chiller 14.0/14.4 kW, 400 V, 3~, 50 Hz, 460 V, 3~, 60 Hz, WHD: 660 x 1,265 x 1,315 mm

---

# Approvals

---

Explanations	Declaration of conformity - F-gas regulation
--------------	--