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# AS 4050.330 Laser centre Perforex LC 3030

CLIMATE CONTROL

IT INFRASTRUCTURE SOFTWARE & SERVICES

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POWER DISTRIBUTION



FRIEDHELM LOH GROUP

ENCLOSURES

### AS 4050.330 - Laser centre Perforex LC 3030

Perforex laser centres are specifically designed for the automated mechanical modification of standard enclosures. The Perforex LC specialises in 3D laser machining of cubes and contactless, low-vibration machining. Machining of mounting plates including tapped holes is also supported.



#### Features

Model No.	AS 4050.330
Product description	Perforex laser centres are specially designed for the automated mechanical modification of standard enclosures. The Perforex LC specialises in 3D laser machining of cubes and contactless, low- vibration machining. Machining of mounting plates including tapped holes is also supported.
Benefits	<ul> <li>3D enclosure machining without repositioning the workpiece No tarnishing or discolouration of the cut edges when machining stainless steel</li> <li>Spray-finished metal parts, even those with delicate contours, can be cut without damaging the paint or causing discolouration Product spectrum from compact to large enclosures Contactless, low-vibration machining with no tool wear No need to clamp the workpieces</li> <li>Machining speed with stainless steel 20x faster than with conventional milling process</li> <li>Ergonomic working, thanks to the extendible support surface for enclosure and panel machining</li> <li>Simultaneous machining of 5 sides</li> </ul>
Technical specifications	Laser pointer (auxiliary laser), beam power laser class 1 Very narrow cutting width of just 0.3 mm (approx.) Class 4 laser

#### Features

Supply includes	Laser centre Compressor
	Machine housing
	Filter system
	Operating unit
Machinable material	Stainless steel
	Sheet steel
	Aluminium
Machine controller	Workshop programming
Safety	Protective housing to achieve laser class 1. May be operated by
	properly trained personnel, no need for a laser specialist Security door
Interfaces	EPLAN Pro Panel
	Transfer of DXF formats
	Rittal Configuration System
Note	Safety roof (4050.317) for machine housing is mandatory if the
	machine can be viewed from above
	A site inspection by a Rittal specialist to select and define the laser
	version required is necessary
	We reserve the right to make technical modifications
Support area	Width: 3,900 mm
	Height: 3,800 mm
	Depth: 10,500 mm
Beam power max.	300 W (CW) or 3000 W (pulse)
Pulse energy (max.)	30 J
Duration of pulse, max.	50 µs at 300 W output
Wavelength	1.070 nm
Maximum machinable material	3 mm
thickness, sheet steel	
Maximum machinable material	3 mm
thickness, stainless steel	
Maximum machinable material	3 mm
thickness, aluminium	
Control voltage (DC)	24 V

#### Features

Power consumption	3 kW
Rated operating voltage	400 V, 3~, 50 Hz
Max. machinable area of cubes	Width: 1,200 mm
	Height: 800 mm
	Depth: 2,250 mm
Packs of	1 pc(s).
Net weight	4500
Gross weight	4500
Customs tariff number	84561190
EAN	4028177811737
ECLASS 8.0	36620404