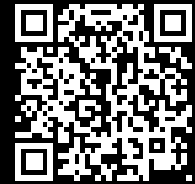


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## AS 4051.191

# Wire Terminal WT L fully automated wire processing machine

State: 15.05.2026. (Source: [rittal.com/hr-hr](http://rittal.com/hr-hr))

ENCLOSURES

POWER DISTRIBUTION

CLIMATE CONTROL

IT INFRASTRUCTURE

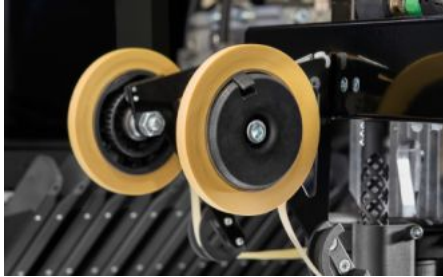
SOFTWARE & SERVICES

FRIEDHELM LOH GROUP



# AS 4051.191 - Wire Terminal WT L fully automated wire processing machine

The Wire Terminal WT L5 B fully automated wire processing machine can process wire cross-sections ranging from 0.5–2.5 mm<sup>2</sup>. This includes length-cutting, insulation-stripping, crimping and project-specific labelling of the wires. The finished wires are output in chain bundles on an order-specific basis. Alternatively, the wire output is also available as an ejection system.



## Features

Model No.	AS 4051.191
Design	Wire Terminal WT L5 B (wire chain bundler)
Product description	The Wire Terminal WT L5 B fully automated wire processing machine can process wire cross-sections ranging from 0.5–2.5 mm <sup>2</sup> . This includes length-cutting, insulation-stripping, crimping and project-specific labelling of the wires. The finished wires are output in chain bundles on an order-specific basis. Alternatively, the wire output is also available as an ejection system.
Benefits	<ul style="list-style-type: none"><li>Boost efficiency with the option of production in sorted chain bundles</li><li>The bundled batch may be removed during active production</li><li>Supports the wiring process at various locations</li><li>Simplifies the wiring process with step-by-step instructions in Eplan Smart Wiring</li></ul>

# Features

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Technical specifications	<p>5 wire end ferrule infeeds via feeder bowls</p> <p>Crimping range 0.5 mm<sup>2</sup>: Crimping length 8 mm (0.31 in.) and 10 mm (0.39 in.)</p> <p>Crimping range 0.75 mm<sup>2</sup>: Crimping length 8 mm (0.31 in.), 10 mm (0.39 in.) and 12 mm (0.47 in.)</p> <p>Crimping range 1 mm<sup>2</sup>: Crimping length 8 mm (0.31 in.), 10 mm (0.39 in.) and 12 mm (0.47 in.)</p> <p>Crimping range 1.5 mm<sup>2</sup>: Crimping length 8 mm (0.31 in.), 10 mm (0.39 in.), 12 mm (0.47 in.) und 18 mm (0.71 in.)</p> <p>Crimping range 2.5 mm<sup>2</sup>: Crimping length 8 mm (0.31 in.), 12 mm (0.47 in.) and 18 mm (0.71 in.)</p> <p>The Wire Terminal WT L can process wire lengths from 150 mm to 10 m</p> <p>Wire output as chain bundle</p> <p>The WT L Wire Terminal can accommodate one wire infeed block.</p>
Supply includes	<p>Machine frame and encapsulation</p> <p>Operating unit</p> <p>1 x WT 16 vibratory bowl feeder for 0.5 mm<sup>2</sup></p> <p>2 x WT 20 vibratory bowl feeders for 0.75/1.0 mm<sup>2</sup></p> <p>2 x WT 29 vibratory bowl feeders for 1.5/2.5 mm<sup>2</sup></p> <p>Chain bundle module WT</p> <p>10 reels of WT bundle tape, 50 m each</p>
Machinable material	<p>Fine-wire copper cables to EN 60228 / VDE 0295 Category 5</p> <p>Wire end ferrules with plastic collar to DIN 46228-4 and Multinorm</p>
Note	<p>Please talk to your Rittal sales consultant about a bespoke machine configuration.</p> <p>German and English are included as standard with the Wire Terminal</p> <p>The vibratory bowl feeders and the separation of single wire end ferrules are designed for the dimensional tolerances of Rittal wire end ferrules to DIN 46228-4:2019-02. If the wire end ferrules used exceed the defined dimension tolerances, it may be necessary to design/test a new bowl feeder and to adapt the wire end ferrule separation.</p> <p>We reserve the right to make technical modifications</p>
Machine options	<p>Wire store WT Tube 12 (4051.218)</p> <p>WT printer IQ.JET, black 4051281</p> <p>WT printer IQ.JET, white 4051280</p>

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# Features

Interfaces	Eplan Pro Panel Eplan Smart Wiring
Compressed air supply min.	5,5 bar
Compressed air supply max.	6 bar
Rated operating voltage	230 V, 1~, 50 Hz/60 Hz
Control voltage (DC)	24 V
Power consumption (approx.)	1 kW
Cycle time	11 s
Wires per hour approx.	320
Support area	Width: 2,170 mm Height: 1,870 mm Depth: 1,080 mm
Customs tariff number	84633000
ETIM 8	EC000000
ECLASS 8.0	18129090
Product description	Wire Terminal WT L5 W fully automated wire processing machine (wire chain bundler)