

Faster – better – everywhere.





HD 1681.600 Switch housing HD

State: 27/8/2025 (Source: rittal.com/in-en)



POWER DISTRIBUTION >> CLIMATE CONTROL

IT INFRASTRUCTURE SOFTWARE & SERVICES

FRIEDHELM LOH GROUP

ENCLOSURES

HD 1681.600 - Switch housing HD

Enclosure solution with one cut-out for switches, tailored to the requirements of the food and beverage industry. All-round gap-free silicone seal between enclosure and cover. Hygiene-compliant quick-release hexagon fastener.



Features

Model No.	HD 1681.600
Design	Hygienic Design enclosure
Material	Enclosure and cover: Stainless steel 1.4301 (AISI 304) 1.5 mm Screw plug: Stainless steel Seal: Silicone, compliant with FDA Guideline 21 CFR 177.2600
Surface finish	Enclosure and cover: Brushed, grain 400, peak-to-valley height < 0.8 μm Seal: Blue, dyed (RAL 5010)
Supply includes	Enclosure of all-round solid construction Cover with switch cut-out Seal and screw plug (supplied loose)
Dimensions	Width front: 100mm Width (rear): 122mm Height, front: 100mm Height rear: 122mm Depth: 90mm
Pitch pattern	60 mm
Cut-outs (quantity x diameter)	1 x 22.5 mm

Features

IK Code	IK08
Basic material	Stainless steel 1.4301 (AISI 304)
Lock	Lock version: Hygiene-compliant quick-release hexagon fastener Number of locks: 4
IP protection category to IEC 60	IP 66
529	IP X9
Protection category NEMA	NEMA 1
	NEMA 3
	NEMA 3X
	NEMA 4
	NEMA 4X
	NEMA 12
	NEMA 13
Type rating to UL 50E	Туре 1
	Туре 3
	Туре 3Х
	Туре 4
	Туре 4Х
	Туре 12
	Туре 13
Packs of	1 pc(s).
Net weight	0.88
Gross weight	0.98
Customs tariff number	94039910
EAN	4028177958661
ETIM 9	EC002713
ETIM 8	EC002713
ECLASS 8.0	27180101

Approvals

Approvals

 Approvals
 UL + C-UL (listed)

 Explanations
 Declaration of conformity

 Declaration of conformity UK

Tender text

HD Switch housing

Enclosure consisting of body and cover. Body folded and welded in one piece, with all-round, removable blue silicone seal compliant to FDA-guidline 21 CFR 177.2600 body tilted by 3° for optimum cleaning, in accordance with EHEDG guidlines. Cover on top, tilted by 3° with a 22.5 mm cut-out for one switch four hygienic hexagonal screw plugs with all-round sealing ring between enclosure and cover, protective conductor connection in cover and body Material: Body and cover: stainless steel 1.4301 (AISI 304) 1,5 mm Screw plug: stainless steel Seal: silicone, compliant with FDA guidline 21 CFR 177.2600 Surface finish: Body and cover: brushed, grain 400, peak-to-valley height: < 0,8 µm Seal: blue, dyed (RAL 5010) Protection class IP according to IEC 60 529: IP 66, IPX9 Type rating according to UL 50E: Type 13, 3R, 4X Model No.: 1681600 Dimensions (W x H x D): 100 x 100 x 90 mm