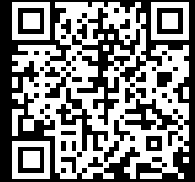


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AS 4055.921

Perforex Milling Terminal MT 2101 S

State: 21/05/2026 (Source: rittal.com/ro-ro)

ENCLOSURES

POWER DISTRIBUTION

CLIMATE CONTROL

IT INFRASTRUCTURE

SOFTWARE & SERVICES

FRIEDHELM LOH GROUP



AS 4055.921 - Perforex Milling Terminal MT 2101 S

The Perforex Milling Terminal 2101 offers the greatest flexibility of the MT series. Supports machining of all compact and large enclosures.



Features

| | |
|---------------------|--|
| Model No. | AS 4055.921 |
| Design | Enclosure machining Enclosure panel machining Patented pressure plate with integral extraction of the milling swarf High-performance spindle including minimal quantity lubrication Automatic tool testing DIN tools Pneumatic clamping device |
| Product description | The Perforex Milling Terminal is a 4-axis CNC machine used for modifying standard enclosures. It provides automated machining of enclosure panels and housings e.g. for holes, threads and cut-outs. The Perforex Milling Terminal 2101 offers the greatest flexibility of the MT series. It supports machining of all compact and large enclosures. |

Features

| | |
|---------------------|---|
| Benefits | Fast return on investment (ROI) and significantly enhanced competitiveness Short throughput times with consistently high machining quality Wire consistency with network-based software Easy to use with a clearly organised HMI and 24-inch screen Automatic tool change and integral tool length measurement Tool-friendly machining with minimal quantity lubrication system and plate Automatic swarf extraction when drilling and milling The high-performance spindle allows fast, precise, reliable machining Intuitive clamping system with pneumatic clamping device, optimised for enclosure components |
| Supply includes | The Perforex MT S is configured on a project-specific basis |
| Machinable material | Aluminium Steel Stainless steel Plastic Copper |
| Machine options | Signal pillar 4055.954 Access from the right 4055.952 Support arm system 4055.951 Enclosure machining 2000 mm 4055.953 Access from the left 4055.950 |
| Machine controller | Order management with the Rittal Panel Processing Center (RiPPC) Operation with Rittal HMI |
| Safety | Security fence to DIN EN ISO 13857 Optical protective device in front of and behind the machine Reliable braking of the axes even in the event of a power failure |
| Interfaces | Rittal Panel Processing Center (RiPPC) Eplan Pro Panel Rittal Configuration System Import of DXF data |
| Note | We reserve the right to make technical modifications |
| Support area | Width: 4,600 mm Height: 2,450 mm Depth: 3,750 mm |

Features

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|---|--|
| Compressed air connection | 6 bar |
| Weight of workpiece, panel machining (max.) | 250 kg |
| Weight of workpiece, enclosure machining (max.) | 300 kg |
| No. of tool slots | 21 |
| Machining accuracy | ± 0.2 mm |
| Speed X/Y-axis | 60.000 mm/min |
| Speed Z-axis | 12.000 mm/min |
| Spindle speed (max.) | 21.000 rpm |
| Spindle performance (max.) | 11 kW |
| Control voltage (DC) | 24 V |
| Rated current max. | 6,2 A |
| Rated operating voltage | 3L+PE, 400 - 480 V, 50/60 Hz |
| Machining speed (max.) | 1.500 mm/min |
| Dimensions of clampable enclosures min. | Width: 100 mm Height: 100 mm Depth: 140 mm |
| Dimensions of clampable enclosures max. | Width: 1,400 mm Height: 1,600 mm Depth: 1,600 mm |
| Dimensions of clampable enclosure panels min. | Width: 100 mm Height: 100 mm Depth: 1.25 mm |
| Dimensions of clampable enclosure panels max. | Width: 2,450 mm Height: 1,700 mm Depth: 5 mm |
| Maximum machinable area for enclosure panels | Width: 2,200 mm Height: 1,700 mm |
| Maximum machinable area for enclosures | Width: 1,200 mm Height: 1,600 mm |

Features

| | |
|-----------------------|----------|
| Packs of | 1 pc(s). |
| Net weight | 2.300 kg |
| Gross weight | 2.720 kg |
| Customs tariff number | 84596110 |

Approvals

| | |
|--------------|---------------------------|
| Explanations | Declaration of conformity |
|--------------|---------------------------|