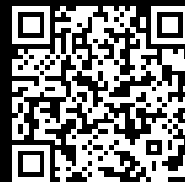


# Rittal – The System.

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## VX 8604.000

## Bayed enclosure system VX25

State: 01/09/2025 (Source: [rittal.com/ro-ro](http://rittal.com/ro-ro))

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FRIEDHELM LOH GROUP



# VX 8604.000 - Bayed enclosure system VX25 Basic enclosure

The standard in enclosure manufacturing: Enclosure frame with one front door, rear panel, mounting plate, roof plate, divided gland plates. Perfectly suited to efficient enclosure interior installation.



## Features

|                |   |
|----------------|---|
| Model No.      | VX 8604.000   |
| Material       | Enclosure frame: Sheet steel, 1.5 mm<br>Roof: Sheet steel, 1.5 mm<br>Door: Sheet steel, 2.0 mm<br>Rear panel: Sheet steel, 1.5 mm<br>Gland plates: Sheet steel, 1.5 mm<br>Mounting plate: Sheet steel, 3.0 mm |
| Surface finish | Enclosure frame: Dipcoat-primed<br>Door, roof and rear panel: Dipcoat-primed, powder-coated on the outside, textured paint<br>Mounting plate and gland plates: Zinc-plated                                    |
| Colour         | RAL 7035  |

# Features

|                                   |   |
|-----------------------------------|---|
| Supply includes                   | Enclosure frame<br>Door(s)<br>Door hinged on the right, may be swapped to the left<br>Roof plate<br>Rear panel<br>Gland plates<br>Mounting plate<br>2 punched rails 18 x 39 mm<br>Lock: 3 mm double-bit |
| Dimensions                        | Width: 600 mm<br>Height: 2,000 mm<br>Depth: 400 mm  |
| Dimensions mounting plate (W x H) | 499 mm x 1,896 mm   |
| Protection category to IEC 60 529 | IP 55   |
| Protection category NEMA          | NEMA 1<br>NEMA 12   |
| Type rating to UL 50E             | Type 1<br>Type 12   |
| IK Code                           | IK10  |
| Number of doors                   | 1   |
| Basic material                    | Sheet steel   |
| Packs of                          | 1 pc(s).  |
| Net weight                        | 93.15   |
| Gross weight                      | 95.4  |
| PCF per pack (cradle-to-gate)     | 235 kg CO2 eq (Cat B)   |
| Note on PCF category              | Category B: PCF value (cradle-to-gate) based on the product weight, approximately calculated and self-declared  |
| EAN                               | 4028177813717   |
| E-Number Sweden                   | E3465091  |
| ETIM 9                            | EC000261  |
| ETIM 8                            | EC000261  |

# Features

ECLASS 8.027180101

# Approvals

|              |  |
|--------------|--|
| Approvals    | Bureau Veritas<br>DNV-GL<br>Lloyds Register of Shipping<br>UL + C-UL (listed)                              |
| Certificates | Surface finish   |
| Explanations | Manufacturer's declaration<br>Declaration of conformity<br>Declaration of conformity UK<br>PCF-declaration |

# Tender text

Enclosure (baying system) double door

Housing:  
symmetrical frame construction, consisting of closed an profiled hollow section with 25 mm pitch pattern.  
Frame with integrated blind rivet nut M6 enables for protection class oriented fixing of fitting parts at the profile.  
All sections have chamfered edges.  
Horizontal sections have a protection lip above the seal.  
Circumferential equal profiles with two mounting levels accessible from inside and outside of the frame for space-saving and fast interior installation.  
The entire square perforation enables the use of cage nuts and metrical screws up to M8.  
Welded base frame with integrated base reinforcement allows to fasten the enclosure on the underground through

the inner side of the enclosure.

Mounted three-piece gland plate, removable and exchangeable.

Bayable on all sides.

Load capacity up to 15.000 N.

Door:

with foamed-in seal, with removable tubular door frame

with holes on a 25 mm pitch pattern and

integrated cable clamping.

4-point latch locking rod, double-bit insert to DIN 43668,

Door hinge may be swapped from right to left.

Hinges with captive hinge pins, door opening angle 130°

tool-less retrofittable to 180°. Floor clearance 17 mm.

Rear panel and roof plate:

With foamed-in seal, removable. Rear panel and

roof plate screw-fastened and removable. Rear panel

with positioning aid. Roof with roof fastening screws M12.

Mounting plate:

C-folded on the sides, depth-adjustable via integral

plastic sliders and with re-usable mounting rails,

depth-adjustable in a 25 mm pitch pattern. Including

mounting pattern for easy positioning of components.

Flat parts:

Roof, door and rear panel included in the scope of supply.

Side panels are available as separate accessory.

Rear panel, roof and gland plates are electrically  
conductive connected with the frame

(automatic potential equalisation) to DIN 62 208 and

prepared for the additional attachment of earthing straps.

QR Code:

Printed QR Code on roof, door, mounting plate, rear panel

and type plate for unambiguous marking and for

easy recall of relevant product information and

documentation, as well as clear traceability of

single parts.

Material:

Enclosure frame, rear panel and roof: 1.5 mm sheet steel

Door: 2 mm sheet steel

Mounting plate: 3 mm sheet steel, zinc-plated

Surface Finish:

Triple surface treatment ensures optimum protection

against corrosion and is resistant to mineral oils,

lubricants, machining emulsions and solvents:

nanoceramic coating,  
electro-phoretic dipcoat-priming,  
textured powder coating in RAL 7035 for outside surfaces.  
Protection category to IEC 60 529  
(with mounted side panels): IP 55  
Protection category to UL 508A: Type 1, 12  
Impact protection to IEC 62 262: IK10  
Dimensions (W x H x D): 600x2000x400 mm