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AS 4055.927

Perforex Milling Terminal MT 2201 S

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SOFTWARE & SERVICES

FRIEDHELM LOH GROUP



AS 4055.927 - Perforex Milling Terminal MT 2201 S

US version – The Perforex Milling Terminal 2201 features a wide workpiece holder as standard with two doors. Ideal for machining fully welded enclosures and large enclosure panels.



Features

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| Model No. | AS 4055.927 |
| Design | Motorised depth adjuster 2200 mm Enclosure machining Enclosure panel machining Two-door Patented pressure plate with integral extraction of the milling swarf High-performance spindle including minimal quantity lubrication Automatic tool testing DIN tools Pneumatic clamping device US version |
| Product description | The Perforex Milling Terminal is a 4-axis CNC machine used for modifying standard enclosures. It provides automated machining of enclosure panels and housings e.g. for holes, threads and cut-outs. The Perforex Milling Terminal 2201 features a wide workpiece holder as standard with two doors. Ideal for machining fully welded enclosures. |

Features

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| Benefits | Fast return on investment (ROI) and significantly enhanced competitiveness Short throughput times with consistently high machining quality Wire consistency with network-based software Easy to use with a clearly organised HMI and 24-inch screen Automatic tool change and integral tool length measurement Tool-friendly machining with minimal quantity lubrication system and plate Automatic swarf extraction when drilling and milling The high-performance spindle allows fast, precise, reliable machining Intuitive clamping system with pneumatic clamping device, optimised for enclosure components |
| Supply includes | The Perforex MT S is configured on a project-specific basis |
| Machinable material | Aluminium Steel Stainless steel Plastic Copper |
| Machine options | Signal pillar 4055.954 Access from the right 4055.952 Support arm system 4055.951 Clamping height extension 4050.035 Access from the left 4055.950 |
| Machine controller | Order management with the Rittal Panel Processing Center (RiPPC) Operation with Rittal HMI |
| Safety | Security fence to DIN EN ISO 13857 Optical protective device in front of and behind the machine Reliable braking of the axes even in the event of a power failure |
| Interfaces | Rittal Panel Processing Center (RiPPC) Eplan Pro Panel Rittal Configuration System Import of DXF data |
| Note | We reserve the right to make technical modifications |
| Support area | Width: 5,050 mm Height: 2,400 mm Depth: 4,550 mm |

Features

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| Compressed air connection | 6 bar |
| Weight of workpiece, panel machining (max.) | 250 kg |
| Weight of workpiece, enclosure machining (max.) | 300 kg |
| No. of tool slots | 21 |
| Machining accuracy | ± 0.2 mm |
| Speed X/Y-axis | 60,000 mm/min |
| Speed Z-axis | 12,000 mm/min |
| Spindle speed (max.) | 21,000 rpm |
| Spindle performance (max.) | 11 kW |
| Control voltage (DC) | 24 V |
| Rated current max. | 6.2 A |
| Rated operating voltage | 3L, 400 - 480 V / 230 - 277 V, 50/60 Hz |
| Machining speed (max.) | 1,500 mm/min |
| Dimensions of clampable enclosures min. | Width: 100 mm Height: 100 mm Depth: 140 mm |
| Dimensions of clampable enclosures max. | Width: 2,300 mm Height: 1,600 mm Depth: 2,200 mm |
| Dimensions of clampable enclosure panels min. | Width: 100 mm Height: 100 mm Depth: 1.25 mm |
| Dimensions of clampable enclosure panels max. | Width: 2,300 mm Height: 1,550 mm Depth: 5 mm |
| Maximum machinable area for enclosure panels | Width: 2,300 mm Height: 1,700 mm |
| Maximum machinable area for enclosures | Width: 2,300 mm Height: 1,600 mm |

Features

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| Packs of | 1 pc(s). |
| Net weight | 3,200 kg |
| Gross weight | 3,200 kg |
| Customs tariff number | 84596110 |
