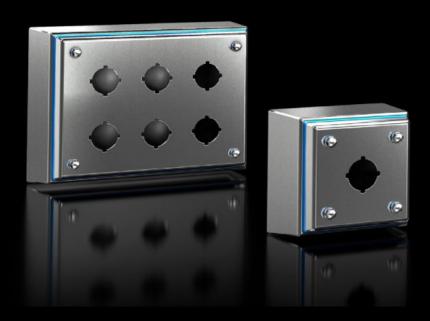
Rittal – The System.

Faster – better – everywhere.





HD 1681.630 Switch housing HD

State: 11/09/2025 (Source: rittal.com/uk-en)



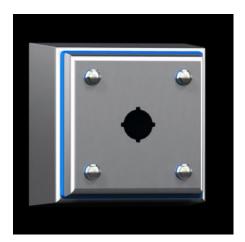
FRIEDHELM LOH GROUP

HD 1681.630 - Switch housing HD

Enclosure solution with cut-outs for switches, tailored to the requirements of the food and beverage industry. All-round gap-free silicone seal between enclosure and cover. Hygiene-compliant quick-release hexagon fastener.







Features

Model No.	HD 1681.630
Design	Hygienic Design enclosure
Material	Enclosure and cover: Stainless steel 1.4301 (AISI 304) 1.5 mm Screw plug: Stainless steel Seal: Silicone, compliant with FDA Guideline 21 CFR 177.2600
Surface finish	Enclosure and cover: Brushed, grain 400, peak-to-valley height < 0.8 µm Seal: Blue, dyed (RAL 5010)
Supply includes	Enclosure of all-round solid construction Cover with switch cut-out Seal and screw plug (supplied loose)
Dimensions	Width front: 100 mm Width (rear): 122 mm Height, front: 100 mm Height rear: 122 mm Depth: 90 mm
Pitch pattern	60 mm
Cut-outs (quantity x diameter)	1 x 30.5 mm

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Features

IK08
Stainless steel 1.4301 (AISI 304)
Lock version: Hygiene-compliant quick-release hexagon fastener Number of locks: 4
IP 66
IP X9
NEMA 1
NEMA 3
NEMA 3X
NEMA 4
NEMA 4X
NEMA 12
NEMA 13
Type 1
Type 3
Type 3X
Type 4
Type 4X
Type 12
Type 13
1 pc(s).
0.96
1
94039910
4028177995482
EC002713
EC002713
27180101

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