

Rittal – The System.

Faster – better – everywhere.



HD 1681.630 Pushbutton enclosure HD

State: 6/15/2026 (Source: rittal.com/us-en)

ENCLOSURES

POWER DISTRIBUTION

CLIMATE CONTROL

IT INFRASTRUCTURE

SOFTWARE & SERVICES

FRIEDHELM LOH GROUP



HD 1681.630 - Pushbutton enclosure HD

Enclosure solution with cut-outs for pushbuttons, tailored to the requirements of the food and beverage industry. All-round gap-free silicone seal between enclosure and cover. Hygiene-compliant quick-release hexagon fastener.



Features

Model No.	HD 1681.630
Version	Hygienic Design Enclosures
Material	Housing and cover: Stainless steel 1.4301 (AISI 304), 1.5 mm Screw plug: Stainless steel Seal: Silicone, compliant with FDA Guideline 21 CFR 177.2600
Surface finish	Housing and cover: Brushed, grain 400, peak-to-valley height < 0.8 µm Seal: Blue, dyed (RAL 5010)
Supply includes	Housing of all-round solid construction Cover with switch cutout Seal and quick-release bolt (supplied loose)

Features

Dimensions	Width front: 100 mm Width (rear): 122 mm Height, front: 100 mm Height rear: 122 mm Depth: 90 mm Width front: 3.94 " Width (rear): 4.8 " Height, front: 3.94 " Height rear: 4.8 " Depth: 3.54 "
Hole pattern	60 mm 2.36 "
Breakouts (number x Ø)	1 x 30.5 mm 1.2 "
IK code	IK08
Base material	Stainless steel 1.4301 (AISI 304)
Lock	Lock version: Hygiene-compliant quick-release hexagon fasteners No. of locks: 4
Protection category IP to IEC 60529	IP 66 IP X9
Protection category NEMA	NEMA 1 NEMA 3 NEMA 3X NEMA 4 NEMA 4X NEMA 12 NEMA 13
Type rating according to UL 50E	Type 1 Type 3 Type 3X Type 4 Type 4X Type 12 Type 13
Packaging unit	1 pc(s).
Net weight	0.96 kg

Features

Gross weight	1 kg
PCF/VE (cradle-to-gate)	11.63
Customs tariff number	84879090
ETIM 9	EC002713
ETIM 8	EC002713
ECLASS 8.0	27180101
Product description	HD push-button housing, WHD: 100x100x90 mm, stainless steel, 1.4301, 1 button cutout, Ø 30.5 mm

Approvals

Explanations	Declaration of conformity PCF-declaration
--------------	--