

**Rittal – The System.**

Faster – better – everywhere.



**SK 3334.450**

**Blue e+ chiller**

State: 1/29/2026 (Source: [rittal.com/us-en](http://rittal.com/us-en))

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SOFTWARE & SERVICES

FRIEDHELM LOH GROUP



# SK 3334.450 - Blue e+ chiller 5118.2 - 23,898 BTU/h

Blue e+ chillers are efficient, flexible and compact. The cooling water is centrally cooled, supplying the air/water heat exchanger and other systems an efficient cooling solution. Up to 70% energy saved due to speed-regulated components and inverter technology. International approvals and multi-voltage capability for worldwide use. Intuitive operation using touch display and intelligent communication interfaces ensure convenient operation and analysis.

## Features

Model No.	SK 3334.450
Benefits	<p>Blue e+ chillers ensure central and efficient cooling of liquid media with a high level of temperature precision and innovative DC inverter technology</p> <p>Suitable for international use due to its unique multi-voltage capability (without rewiring) and high operating limits</p> <p>Maximum safety due to integrated overflow valve and monitoring sensors</p> <p>Intuitive operation due to touch display and intelligent interfaces</p> <p>Compact and modular layout ensures minimum footprint</p> <p>Pumps with highly-efficient IE3 motors</p>
Color	Textured RAL 7035
Supply includes	<p>Complete unit ready for connection (plug-in terminal strip)</p> <p>Multilingual documentation</p>
Options	<p>For remote monitoring and networking of cooling units and chillers, use the Blue e+ Generation IoT Interface, item number 3124.300.</p> <p>Increase machine availability and process safety by remote monitoring of device data, condition, and system messages.</p>
Protection category IP to EN 60529	<p>IP 24</p> <p>IP 54 (electrics)</p>
Total cooling output to DIN EN 14511 Tw18 / Tu35	<p>Cooling output Tw18 Tu35/50 Hz: 7 kW</p> <p>Cooling output Tw18 Tu35/60 Hz: 6.9 kW</p>
Rated operating voltage	<p>380 V - 415 V, 3~, 50 Hz</p> <p>440 V - 480 V, 3~, 60 Hz</p>

# Features

Dimensions	Width: 450 mm Height: 1,020 mm Depth: 710 mm Width: 17.7 " Height: 40.2 " Depth: 28 "
Note	When the software is downloaded, a contract is concluded between the contractual partner and Rittal for the free use of the software in accordance with these license conditions.
Temperature control	e+ controller (factory setting +20 °C)
Operating temperature range	-5 °C...50 °C 23 °F...122 °F
Storage temperature range	-40 °C...70 °C -40 °F...158 °F
Operating temperature range of cooling medium	5 °C...35 °C 41 °F...95 °F
Temperature hysteresis	± 0.5 K
Refrigerant/cooling medium	Refrigerant: R-513A Quantity: 1.5 kg Global Warming Potential (GWP): 631 CO2 equivalent (CO2e): 0.95 t Refrigerant: R-513A Quantity: 3.3 lb.
Volumetric flow (cooling medium)	At 50 Hz: 20 l/min
Rated power Pel	At 50 Hz: 2.84 kW At 60 Hz: 3.07 kW
Rated current max.	At 50 Hz: 4.28 A At 60 Hz: 4.1 A
Pre-fuse	Miniature circuit-breaker/fuse: 16 A
Refrigeration factor (EER) 50 Hz Tw18 / Tu35 DIN EN 14511	2.77
Water circuit	hermetically open
Water connections	¾" internal thread

## Features

Number of cooling circuits	1
Tank	Material: Plastic PE Volume: 12 l
Operating weight	120 kg 264.6 lb.
Packaging unit	1 pc(s).
Net weight	107
Gross weight	117
Customs tariff number	84186900
EAN	4028177973572
ETIM 9	EC002516
ECLASS 8.0	27180713

## Approvals

Approvals	IEC CB UL + C-UL (listed)
Explanations	Attestation of Conformity Declaration of conformity - F-gas regulation