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## AS 4051.195

# Wire Terminal WT L fully automated wire processing machine

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ENCLOSURES

POWER DISTRIBUTION

CLIMATE CONTROL

IT INFRASTRUCTURE

SOFTWARE & SERVICES

FRIEDHELM LOH GROUP



# AS 4051.195 - Wire Terminal WT L fully automated wire processing machine

The Wire Terminal WT L10 T fully automated wire processing machine can process wire cross-sections ranging from 0.5–6 mm<sup>2</sup>. This includes length-cutting, insulation-stripping, crimping and project-specific labelling of the wires. The pre-assembled wires are made available by the Wire Handling System (WHS). The WHS is a fully automated wire distribution system. Wires that have been manufactured just-in-time in the Wire Terminal WT are delivered sequentially to a maximum of four wiring workstations using compressed air.



## Features

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Model No.

AS 4051.195

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Version

WT L10 T Wire Terminal (Wire Handling System)

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# Features

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## Benefits

Complete networking provided by the E-CAD tool until the manufacturing process

Continuous top quality

Using the Smart Wiring tool, the cabled wires from the classification system can be passed on by the Eplan to the next step in the control cabinet wiring process

Comprehensive process optimization

Easy and quick replacement of consumables

Use of a new technology crimper for different wire end ferrule lengths 8 - 18 mm, including infinitely variable partial and full stripping

Safe wire feeding via innovative wire guide system including quick-closing mechanism

Easy operation thanks to large 24" touch display

Enables flexible and rapid response to project change

Error minimization in downstream processes

Amortisation period of 2.5 years from a minimum of 150 enclosures per annum

Make your wire assembly production process 11 times faster

Up to 50% time savings are achievable with a combination of the Rittal Wire Terminal and Eplan smart wiring

Optimal and order-related labeling of wires

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## Technical specifications

10 wire end ferrule feeds via feeder pots

Crimping range 0.5 mm<sup>2</sup>: Crimping lengths 8 mm (0.31 in.) and 10 mm (0.39 in.)

Crimping range 0.75 mm<sup>2</sup>: Crimping lengths 8 mm (0.31 in.), 10 mm (0.39 in.) and 12 mm (0.47 in.)

Crimping range 1 mm<sup>2</sup>: Crimping lengths 8 mm (0.31 in.), 10 mm (0.39 in.) and 12 mm (0.47 in.)

Crimping range 1.5 mm<sup>2</sup>: Crimping lengths 8 mm (0.31 in.), 10 mm (0.39 in.), 12 mm (0.47 in.) and 18 mm (0.71 in.)

Crimping range 2.5 mm<sup>2</sup>: Crimping lengths 10 mm (0.39 in.), 12 mm (0.47 in.) and 18 mm (0.71 in.)

Crimping range 4 mm<sup>2</sup>: Crimping lengths 10 mm (0.39 in.), 12 mm (0.47 in.) and 18 mm (0.71 in.)

Crimping range 6 mm<sup>2</sup>: Crimping lengths 12 mm (0.47 in.) and 18 mm (0.71 in.)

The Wire Terminal WT L can process wire lengths from 150 mm to 10 m

The WT L Wire Terminal can accommodate one wire infeed block.

Wire output via the integral Wire Handling System

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# Features

Supply includes	Machine base and housing Control unit 1 x vibrofeeder pot WT 16 for 0.5 mm <sup>2</sup> 3 x vibrofeeder pot WT 20 for 0.75/1.0 mm <sup>2</sup> 3 x vibrofeeder pot WT 29 for 1.5/2.5 mm <sup>2</sup> 3 x vibrofeeder pot WT 43 for 4.0/6.0 mm <sup>2</sup> Wire distribution system for the wire handling system
Workable material	Wire end ferrules with plastic collar
Note	For your individual machine specifications, please consult your Rittal advisor. German and English are included as standard with the Wire Terminal The oscillating conveyor pots and the separation of the ferrules are designed for the tolerance dimensions of the Rittal wire end ferrules according to DIN 46228-4:2019-02. If the wire end ferrules to be processed deviate from the tolerance dimensions defined therein, it may be necessary, on the one hand, to design/test new vibrofeeder pots and, on the other hand, to adjust the separation of the wire end ferrules. We reserve the right to make technical modifications
Machine options	Wire storage unit WT Tube 12 (4051.218) WT printer IQ.JET, black 4051281 WT printer IQ.JET, white 4051280
Interfaces	Eplan Pro Panel Eplan Smart Wiring
Compressed air supply min.	5.5 bar
Compressed air supply max.	6 bar
Rated operating voltage	230 V, 1~, 50 Hz/60 Hz
Control voltage (DC)	24 V
Power consumption (approx.)	1 kW
Cycle time	11 s
Wires per hour approx.	320

# Features

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Support area	Width: 2,170 mm Height: 1,870 mm Depth: 1,080 mm Width: 85.4 " Depth: 42.5 "
Customs tariff number	84633000
ETIM 8	EC000000
ECLASS 8.0	18129090
Product description	Wire Terminal WT L10 T fully automated wire processing machine (wire feeder unit for the Wire Handling System)