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AS 4051.210

Fully automated wire cabling machine Wire Terminal WT C10

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SOFTWARE & SERVICES

FRIEDHELM LOH GROUP



AS 4051.210 - Fully automated wire cabling machine Wire Terminal WT C10

The fully automated wire cabling machine Wire Terminal WT C10 can produce up to 36 different wires fully automatically without manual intervention. The wire end treatment in the cross-section range from 0.5 mm² to 6 mm² is fully automated without any changeover. This includes the processes of cutting to length, stripping, crimping as well as project-related labeling of the wires.



Features

Model No.	AS 4051.210
Version	For automatic processing of wire lists for wire assembly The suitable wire storage unit must be selected, depending on the number of wires
Product description	The fully automated wire cabling machine Wire Terminal WT C10 can produce up to 36 different wires fully automatically without manual intervention. The wire end treatment in the cross-section range from 0.5 mm ² to 6 mm ² is fully automated without any changeover. This includes the processes of cutting to length, stripping, crimping as well as project-related labeling of the wires.

Features

Benefits

Complete networking provided by the E-CAD tool until the manufacturing process

Continuous top quality

Depreciation period of 2.5 years, starting at 300 cabinets per year

Using the Smart Wiring tool, the cabled wires from the classification system can be passed on by the Eplan to the next step in the control cabinet wiring process

Comprehensive process optimization

Efficient job management possible via RiPanel Processing Center

Easy and quick replacement of consumables

Automated labeling of the wires in black, white or light blue

Use of a new technology crimper for different wire end ferrule lengths 8 - 18 mm, including infinitely variable partial and full stripping

Safe wire feeding via innovative wire guide system including quick-closing mechanism

Wire output optionally available as drop, optional rail system or optional chain bundle

The wire cabling process will operate 15 times faster

Fully automatic production of wire lists with cross-sections from 0.5 mm² - 6.0 mm² without retooling

Easy operation thanks to large 24" touch display

Enables flexible and rapid response to project change

Error minimization in downstream processes

Features

Technical specifications

Stripping range: partial stripping 6 - 20 mm (0.24 - 0.79 in.) infinitely variable as well as full stripping 2 - 20 mm (0.08 - 0.79 in.), infinitely variable

Crimping range 0.5 mm²: Crimping lengths 8 mm (0.31 in.) and 10 mm (0.39 in.)

Crimping range 0.75 mm²: Crimping lengths 8 mm (0.31 in.), 10 mm (0.39 in.) and 12 mm (0.47 in.)

Crimping range 1 mm²: Crimping lengths 8 mm (0.31 in.), 10 mm (0.39 in.) and 12 mm (0.47 in.)

Crimping range 1.5 mm²: Crimping lengths 8 mm (0.31 in.), 10 mm (0.39 in.), 12 mm (0.47 in.) and 18 mm (0.71 in.)

Crimping range 2.5 mm²: Crimping lengths 10 mm (0.39 in.), 12 mm (0.47 in.) and 18 mm (0.71 in.)

Crimping range 4 mm²: Crimping lengths 10 mm (0.39 in.), 12 mm (0.47 in.) and 18 mm (0.71 in.)

Crimping range 6 mm²: Crimping lengths 12 mm (0.47 in.) and 18 mm (0.71 in.)

The wire retraction takes place via separate wire retraction blocks
12 wire types can be captured per feed block

The Wire Terminal can accommodate a total of three wire feed blocks for a maximum of 36 wires

10 wire end ferrule feeds via feeder pots

Wire lengths from 150 mm to 10 m can be processed with the Wire Terminal WT C

Supply includes

Machine base and housing

Control unit

Mounting for wire marking unit

Label printer for labeling of the wire rail magazine

1 x vibrofeeder pot WT 16 for 0.5 mm²

3 x vibrofeeder pot WT 20 for 0.75/1.0 mm²

3 x vibrofeeder pot WT 29 for 1.5/2.5 mm²

3 x vibrofeeder pot WT 43 for 4.0/6.0 mm²

Workable material

Wire end ferrules with plastic collar

Features

Note	<p>For your individual machine specifications, please consult your Rittal advisor.</p> <p>German and English are included as standard with the Wire Terminal</p> <p>The oscillating conveyor pots and the separation of the ferrules are designed for the tolerance dimensions of the Rittal wire end ferrules according to DIN 46228-4:2019-02. If the wire end ferrules to be processed deviate from the tolerance dimensions defined therein, it may be necessary, on the one hand, to design/test new vibrofeeder pots and, on the other hand, to adjust the separation of the wire end ferrules.</p> <p>We reserve the right to make technical modifications</p>
Machine options	<p>Wire storage unit WT Tube 12 (4051.218)</p> <p>WT wire storage XL, central unit 4051.037</p> <p>WT wire storage XL, additional module 4051.038</p> <p>Wire rail system WT 15 (4051.214)</p> <p>Wire feed block WT 12 (4051.213)</p> <p>Chain bundle module WT (4051.215)</p> <p>WT printer IQ.JET, black 4051242</p> <p>WT printer IQ.JET, white 4051240</p> <p>WT printer IQ.JET, black, export 4051244</p> <p>WT printer IQ.JET, white, export 4051243</p>
Interfaces	<p>Eplan Pro Panel</p> <p>Eplan Smart Wiring</p>
Security	<p>The internal areas of the machine are fully enclosed. The machine area has 4-sided access that is monitored via the contactless safety end-switch for the double-leaf doors.</p>
Dimensions	<p>Width: 1,960 mm</p> <p>Height: 2,255 mm</p> <p>Depth: 2,255 mm</p> <p>Width: 77.2 "</p> <p>Height: 88.8 "</p> <p>Depth: 88.8 "</p>
Compressed air supply min.	5 bar
Compressed air supply max.	7 bar
Rated operating voltage	230 V, 1~, 50 Hz/60 Hz
Control voltage (DC)	24 V

Features

Power consumption (approx.)	1 kW
Wires per hour approx.	260
Support area including 3 wire magazine	Width: 3,660 mm Height: 2,250 mm Depth: 5,159 mm
Packaging unit	1 pc(s).
Net weight	1,390 kg
Gross weight	1,740 kg
Customs tariff number	84633000
ETIM 8	EC000000
ECLASS 8.0	18129090